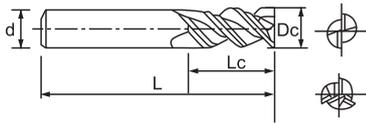




# END MILLS

## 銑刀



刃徑 Dc	TOLERANCE (公差)
$\varnothing < 1$	-0 ~ -0.015
$1 < \varnothing < 3$	-0 ~ -0.02
$3 < \varnothing < 12$	-0 ~ -0.025
$12 < \varnothing$	-0 ~ -0.03



## ACEMV

### Extra Micro Carbide End Mill for Aluminum - 2&3Flutes, Helical Angle 45°

### 超微粒鎢鋼鋁用立銑刀 - 2&3刃螺旋角45度

#### 鋁合金專用銑刀 CUTTING ALUMINUM TYPE

說明：針對鋁銅合金切削設計並有良好加工品質及刀具壽命。

Description: Designed for aluminum & copper alloys and with good cutting performance and tool life.

\* 適用切削材質: 鋁合金、銅合金、鎂合金、鋅合金

\* Working Material: Aluminum alloy, copper alloy, magnesium alloy, zinc alloy

#### 規格表DIMENSIONS (2刃/ 2Flutes)

(Unit: mm)

Model No.	刃徑 Dc	刃長 Lc	總長 L	柄徑 d	刃數 Teeth
ACEMV0104-2T	1	3	50	4	2
ACEMV0204-2T	2	5			
ACEMV0304-2T	3	8			
ACEMV0404-2T	4	12			
ACEMV0106-2T	1	3	50	6	2
ACEMV0206-2T	2	5			
ACEMV0306-2T	3	8			
ACEMV0406-2T	4	12			
ACEMV0506-2T	5	13			
ACEMV0606-2T	6	16			
ACEMV0808-2T	8	20	60	8	2
ACEMV10010-2T	10	30	75	10	
ACEMV12012-2T	12	32		12	
ACEMV16016-2T	16	50	100	16	2
ACEMV20020-2T	20	50		20	

#### 規格表DIMENSIONS (3刃/ 3Flutes)

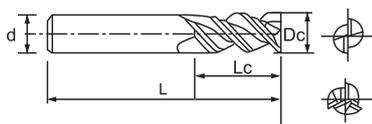
(Unit: mm)

Model No.	刃徑 Dc	刃長 Lc	總長 L	柄徑 d	刃數 Teeth
ACEMV0104-3T	1	3	50	4	3
ACEMV0204-3T	2	5			
ACEMV0304-3T	3	8			
ACEMV0404-3T	4	12			
ACEMV0106-3T	1	3	50	6	3
ACEMV0206-3T	2	5			
ACEMV0306-3T	3	8			
ACEMV0406-3T	4	12			
ACEMV0506-3T	5	13			
ACEMV0606-3T	6	16			
ACEMV0808-3T	8	20	60	8	3
ACEMV10010-3T	10	30	75	10	
ACEMV12012-3T	12	32		12	
ACEMV16016-3T	16	50	100	16	3
ACEMV20020-3T	20	50		20	



# END MILLS

## 銑刀



刃徑 Dc	TOLERANCE (公差)
$\varnothing < 1$	-0 ~ -0.015
$1 < \varnothing < 3$	-0 ~ -0.02
$3 < \varnothing < 12$	-0 ~ -0.025
$12 < \varnothing$	-0 ~ -0.03



## ACEMX

Extra Micro Carbide End Mill for Aluminum - 2&3Flutes, Helical Angle 55°

超微粒鎢鋼鋁用立銑刀 - 2&3刃螺旋角55度

### 鋁合金專用銑刀 CUTTING ALUMINUM TYPE

說明：針對鋁銅合金切削設計並有良好加工品質及刀具壽命，高導角55度設計  
Description: Designed for aluminum & copper alloys and with good cutting performance and tool life. High helix angles design.

\* 適用切削材質：鋁合金、銅合金、鎂合金、鋅合金

\* Working Material: Aluminum alloy, copper alloy, magnesium alloy, zinc alloy

#### 規格表DIMENSIONS (2刃/ 2Flutes)

(Unit: mm)

Model No.	刃徑 Dc	刃長 Lc	總長 L	柄徑 d	刃數 Teeth
ACEMX0104-2T	1	3	50	4	2
ACEMX0204-2T	2	5			
ACEMX0304-2T	3	8			
ACEMX0404-2T	4	12			
ACEMX0106-2T	1	3	50	6	2
ACEMX0206-2T	2	5			
ACEMX0306-2T	3	8			
ACEMX0406-2T	4	12			
ACEMX0506-2T	5	13			
ACEMX0606-2T	6	16			
ACEMX0808-2T	8	20	60	8	2
ACEMX10010-2T	10	30	75	10	
ACEMX12012-2T	12	32		12	
ACEMX16016-2T	16	50	100	16	2
ACEMX20020-2T	20	50		20	

#### 規格表DIMENSIONS (3刃/ 3Flutes)

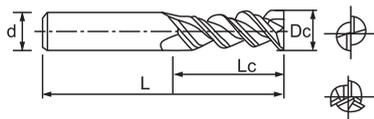
(Unit: mm)

Model No.	刃徑 Dc	刃長 Lc	總長 L	柄徑 d	刃數 Teeth
ACEMX0104-3T	1	3	50	4	3
ACEMX0204-3T	2	5			
ACEMX0304-3T	3	8			
ACEMX0404-3T	4	12			
ACEMX0106-3T	1	3	50	6	3
ACEMX0206-3T	2	5			
ACEMX0306-3T	3	8			
ACEMX0406-3T	4	12			
ACEMX0506-3T	5	13			
ACEMX0606-3T	6	16			
ACEMX0808-3T	8	20	60	8	3
ACEMX10010-3T	10	30	75	10	
ACEMX12012-3T	12	32		12	
ACEMX16016-3T	16	50	100	16	3
ACEMX20020-3T	20	50		20	



# END MILLS

## 銑刀



刃徑 Dc	TOLERANCE (公差)
$\varnothing < 1$	-0 ~ -0.015
$1 < \varnothing < 3$	-0 ~ -0.02
$3 < \varnothing < 12$	-0 ~ -0.025
$12 < \varnothing$	-0 ~ -0.03



## ACELV

### Extra Micro Carbide End Mill for Aluminum - 2&3Flutes, Long Flute, Helical Angle 45°

### 超微粒鎢鋼長刃鋁用立銑刀 - 2&3刃螺旋角45度

#### 鋁合金專用銑刀 CUTTING ALUMINUM TYPE

說明：針對鋁銅合金切削設計並加長刀刃，有良好加工品質及刀具壽命。

Description: Designed for aluminum & copper alloys with extended cutting edge length and with good cutting performance and tool life.

\* 適用切削材質: 鋁合金、銅合金、鎂合金、鋅合金

\* Working Material: Aluminum alloy, copper alloy, magnesium alloy, zinc alloy

#### 規格表DIMENSIONS (2刃/ 2Flutes)

(Unit: mm)

Model No.	刃徑 Dc	刃長 Lc	總長 L	柄徑 d	刃數 Teeth
ACELV0104-2T	1	7	60	4	2
ACELV0204-2T	2	12			
ACELV0304-2T	3	15			
ACELV0404-2T	4	20			
ACELV0306-2T	3	20	60	6	2
ACELV0406-2T	4				
ACELV0506-2T	5	25			
ACELV0606-2T	6	30	75	8	2
ACELV0808-2T	8	32	75		
ACELV10010-2T	10	45	100	10	2
ACELV12012-2T	12	50		12	
ACELV16016-2T	16	60	150	16	2
ACELV20020-2T	20			20	

#### 規格表DIMENSIONS (3刃/ 3Flutes)

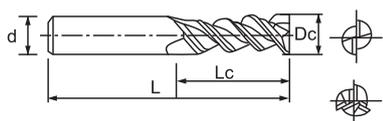
(Unit: mm)

Model No.	刃徑 Dc	刃長 Lc	總長 L	柄徑 d	刃數 Teeth
ACELV0104-3T	1	7	60	4	3
ACELV0204-3T	2	12			
ACELV0304-3T	3	15			
ACELV0404-3T	4	20			
ACELV0306-3T	3	20	60	6	3
ACELV0406-3T	4				
ACELV0506-3T	5	25			
ACELV0606-3T	6	30	75	8	3
ACELV0808-3T	8	32	75		
ACELV10010-3T	10	45	100	10	3
ACELV12012-3T	12	50		12	
ACELV16016-3T	16	60	150	16	3
ACELV20020-3T	20			20	



# END MILLS

## 銑刀



刃徑 Dc	TOLERANCE (公差)
$\varnothing < 1$	-0 ~ -0.015
$1 < \varnothing < 3$	-0 ~ -0.02
$3 < \varnothing < 12$	-0 ~ -0.025
$12 < \varnothing$	-0 ~ -0.03



## ACELX

### Extra Micro Carbide End Mill for Aluminum - 2&3Flutes, Long Flute, Helical Angle 55°

### 超微粒鎢鋼長刃鋁用立銑刀 - 2&3刃螺旋角55度

#### 鋁合金專用銑刀 CUTTING ALUMINUM TYPE

說明：針對鋁銅合金切削設計並加長刀刃，有良好加工品質及刀具壽命。

Description: Designed for aluminum & copper alloys with extended cutting edge length and with good cutting performance and tool life.

\* 適用切削材質: 鋁合金、銅合金、鎂合金、鋅合金

\* Working Material: Aluminum alloy, copper alloy, magnesium alloy, zinc alloy

#### 規格表DIMENSIONS (2刃/ 2Flutes)

(Unit: mm)

Model No.	刃徑 Dc	刃長 Lc	總長 L	柄徑 d	刃數 Teeth
ACELX0104-2T	1	7	60	4	2
ACELX0204-2T	2	12			
ACELX0304-2T	3	15			
ACELX0404-2T	4	20			
ACELX0306-2T	3	20	60	6	2
ACELX0406-2T	4				
ACELX0506-2T	5	25	75	8	2
ACELX0606-2T	6	30			
ACELX0808-2T	8	32	75	10	2
ACELX10010-2T	10	45	100		
ACELX12012-2T	12	50	150	12	2
ACELX16016-2T	16	60		16	
ACELX20020-2T	20		20	20	2

#### 規格表DIMENSIONS (3刃/ 3Flutes)

(Unit: mm)

Model No.	刃徑 Dc	刃長 Lc	總長 L	柄徑 d	刃數 Teeth
ACELX0104-3T	1	7	60	4	3
ACELX0204-3T	2	12			
ACELX0304-3T	3	15			
ACELX0404-3T	4	20			
ACELX0306-3T	3	20	60	6	3
ACELX0406-3T	4				
ACELX0506-3T	5	25	75	8	3
ACELX0606-3T	6	30			
ACELX0808-3T	8	32	75	10	3
ACELX10010-3T	10	45	100		
ACELX12012-3T	12	50	150	12	3
ACELX16016-3T	16	60		16	
ACELX20020-3T	20		20	20	3