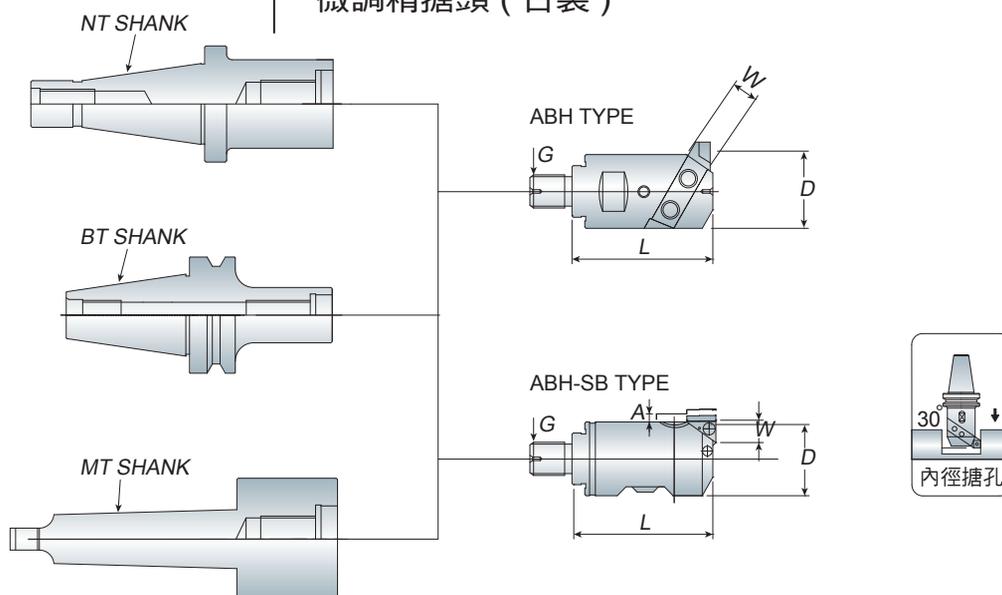


BT / NT series

ABH

Fine Boring Head (KKS)

微調精搪頭 (日製)



ABH Type

| Model No. | Boring Range | | D | L | W | G | Weight (kg) |
|-------------|--------------|------|----|-----|----|-----------|-------------|
| | Min. | Max. | | | | | |
| ABH18(Fine) | 22 | 32 | 18 | 50 | 6 | M10x1.5P | 0.20 |
| ABH23(Fine) | 28 | 46 | 23 | 65 | 8 | M12x1.75P | 0.30 |
| ABH30(Fine) | 36 | 60 | 30 | 80 | 10 | M16x2.0P | 0.50 |
| ABH40(Fine) | 46 | 80 | 40 | 90 | 13 | M18x2.5P | 1.00 |
| ABH63(Fine) | 70 | 130 | 63 | 97 | 16 | M25x2.0P | 2.30 |
| ABH83(Fine) | 90 | 160 | 83 | 100 | 16 | - | 4.00 |

Unit: mm

- Throw away boring cutter must be ordered separately.
- Fine boring head is made in Japan(KKS).
- ABH18 / ABH23 / ABH30 / ABH40 adjust graduation: 0.05mm
- ABH63 / ABH83 adjust graduation: 0.01mm
- 捨棄式搪刀架為另購品
- ABH 精搪頭為日製 (KKS)
- ABH18 / ABH23 / ABH30 / ABH40 調整刻度 : 0.05mm
- ABH63 / ABH83 調整刻度 : 0.01mm

ABH-SB Type

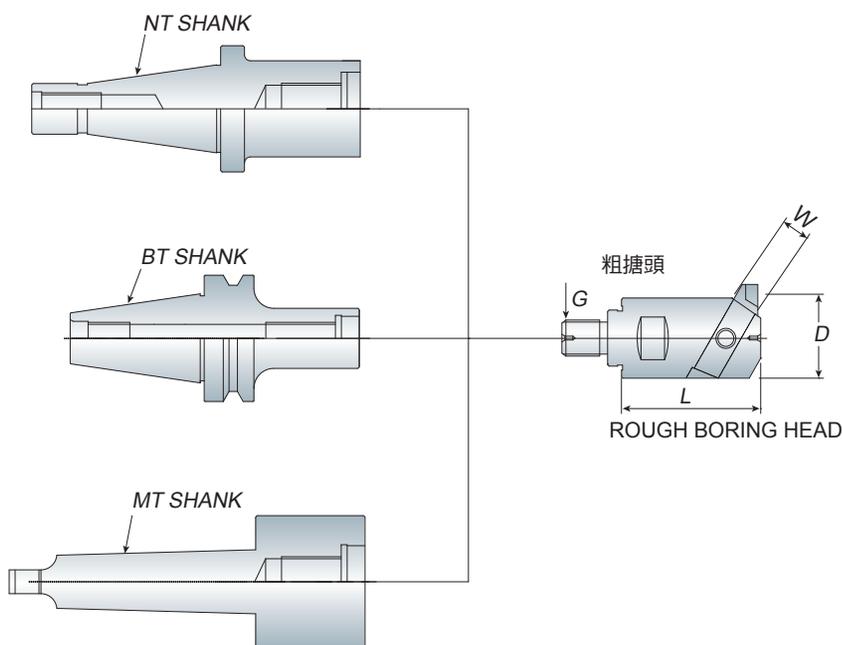
| Model No. | Boring Range | | A | D | L | W | G | Insert | Weight (kg) |
|----------------|--------------|------|-----|----|----|-----|-----------|--------|-------------|
| | Min. | Max. | | | | | | | |
| ABH-SB18(Fine) | 20 | 25 | 2.5 | 18 | 40 | | M10x1.5P | | 0.20 |
| ABH-SB23(Fine) | 25 | 32 | 3.5 | 23 | 50 | | M12x1.75P | TPGX08 | 0.30 |
| ABH-SB30(Fine) | 32 | 42 | 5 | 30 | 60 | 8.2 | M16x2.0P | or | 0.40 |
| ABH-SB40(Fine) | 42 | 55 | 6.5 | 40 | 70 | | M18x2.5P | TPGT08 | 1.00 |
| ABH-SB50(Fine) | 55 | 73 | 9 | 50 | 72 | | M22x2.5P | | 1.80 |

Unit: mm

- ABH-SB fine boring head is coolant type.
- Fine boring head is made in Japan(KKS).
- Adjust graduation: 0.01mm
- ABH-SB 精搪頭具有中心出水功能
- ABH-SB 精搪頭為日製 (KKS)
- 調整刻度 : 0.01mm



P115- Boring Cutter



Rough Boring Head (Taiwan)

粗搪頭 (台製)



- Throw away boring cutter must be ordered separately.
- Rough boring head is made in Taiwan.
- 捨棄式搪刀架為另購品
- ABH 粗搪頭為台製

| Model No. | Boring Range | | D | L | W | G | Weight (kg) |
|----------------|--------------|------|----|-----|----|-----------|-------------|
| | Min. | Max. | | | | | |
| ABH18(Rough-T) | - | 32 | 18 | 50 | 6 | M10x1.5P | 0.20 |
| ABH23(Rough-T) | 28 | 46 | 23 | 65 | 8 | M12x1.75P | 0.30 |
| ABH30(Rough-T) | 36 | 60 | 30 | 80 | 10 | M16x2.0P | 0.50 |
| ABH40(Rough-T) | 46 | 80 | 40 | 90 | 13 | M18x2.5P | 1.10 |
| ABH63(Rough-T) | 70 | 130 | 63 | 97 | 16 | M25x2.0P | 2.30 |
| ABH83(Rough-T) | 90 | 160 | 83 | 100 | 16 | - | 4.00 |

Unit: mm



P115 Boring Cutter