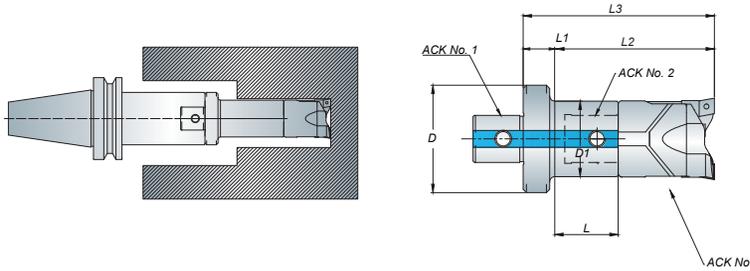


BT / NT  
series

# ADAPTER

## ACK Stepped Adapter + ACK Boring Head

ACK 縮徑接桿 + ACK 粗搪頭



型號 Model No.	ACK No.1	ACK No.2	D	D1	L	L1	L2	L3	ACK No.	Weight (kg)
ACK2-ACK1-22	ACK2	ACK1	24	19	22.5	13.5	60.5	74	ACK19	0.10
ACK3-ACK1-27	ACK3	ACK1	31	19	27.5	13	65.5	78.5	ACK19	0.14
-ACK2-24	ACK3	ACK2	31	24	24.5	10	69.5	79.5	ACK25	0.16
ACK4-ACK1-42	ACK4	ACK1	39	19	42.5	15	80.5	95.5	ACK19	0.25
-ACK2-39	ACK4	ACK2	39	24	39.5	12	84.5	96.5	ACK25	0.28
-ACK3-35	ACK4	ACK3	39	31	35	12	85	97	ACK32	0.32
ACK5-ACK1-37	ACK5	ACK1	50	19	37.5	20	75.5	95.5	ACK19	0.38
-ACK2-34	ACK5	ACK2	50	24	34.5	17	79.5	96.5	ACK25	0.40
-64	ACK5	ACK2	50	24	64.5	17	109.5	126.5	ACK25	0.51
-ACK3-30	ACK5	ACK3	50	31	30	17	80	97	ACK32	0.54
-60	ACK5	ACK3	50	31	60	17	110	127	ACK32	0.64
-ACK4-23	ACK5	ACK4	50	39	23	17	88	105	ACK40	0.47
-53	ACK5	ACK4	50	39	53	17	118	135	ACK40	0.82
ACK6-ACK1-32	ACK6	ACK1	64	19	32.5	34	70.5	104.5	ACK19	0.84
-ACK2-44	ACK6	ACK2	64	24	44.5	16	89.5	105.5	ACK25	0.70
-79	ACK6	ACK2	64	24	79.5	16	124.5	140.5	ACK25	1.00
-ACK3-40	ACK6	ACK3	64	31	40	16	90	106	ACK32	0.75
-75	ACK6	ACK3	64	31	75	16	125	141	ACK32	1.12
-ACK4-33	ACK6	ACK4	64	39	33	16	98	114	ACK40	0.80
-68	ACK6	ACK4	64	39	68	16	133	149	ACK40	1.30
-ACK5-23	ACK6	ACK5	64	50	23	16	93	109	ACK53	0.90
-58	ACK6	ACK5	64	50	58	16	128	144	ACK53	1.30

Unit: mm

### Features

- Coolant through design
- L2 (Effective Boring Depth) & L3 are numerical reference when boring head is mounted.
- 中心出水設計
- L2(有效加工深) & L3 為裝上搪頭之參考值



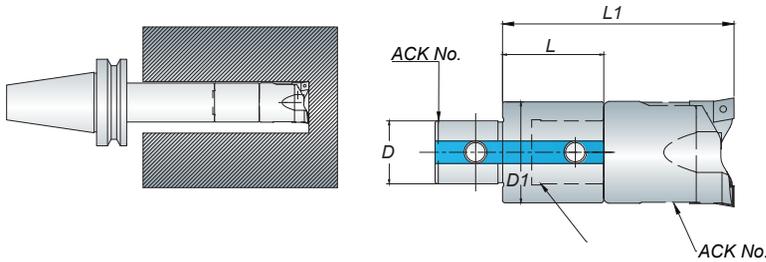
P100 - ACK Cutter

# ACK Extension Adapter + ACK Boring Head

ACK 延長接桿 + ACK 粗搪頭

# ADAPTER

BT / NT  
series



## Features

- Coolant through design
- Notice: The possible vibration will be exist when the L/D1 rate is rising.
- 中心出水設計
- 請注意：當 L 除以 D1 的比率增加，可能會有震刀的情況產生



型號 Model No.	ACK No.1	ACK No.2	D	D1	L	L1	ACK No.	Weight (kg)
ACK1-ACK1-20	ACK1	ACK1	11	19	20	58	ACK19	0.05
-30	ACK1	ACK1	11	19	30	68	ACK19	0.07
ACK2-ACK2-30	ACK2	ACK2	14	24	30	75	ACK25	0.10
-45	ACK2	ACK2	14	24	45	90	ACK25	0.15
ACK3-ACK3-30	ACK3	ACK3	18	31	30	80	ACK32	0.17
-45	ACK3	ACK3	18	31	45	95	ACK32	0.25
ACK4-ACK4-45	ACK4	ACK4	22	39	45	110	ACK40	0.40
-60	ACK4	ACK4	22	39	60	125	ACK40	0.53
ACK5-ACK5-60	ACK5	ACK5	28	50	60	130	ACK53	0.88
-90	ACK5	ACK5	28	50	90	60	ACK53	1.30
ACK6-ACK6-60	ACK6	ACK6	36	64	60	140/150	ACK68/ ACK90	1.38
-100	ACK6	ACK6	36	64	100	180/190	ACK68/ ACK90	2.30

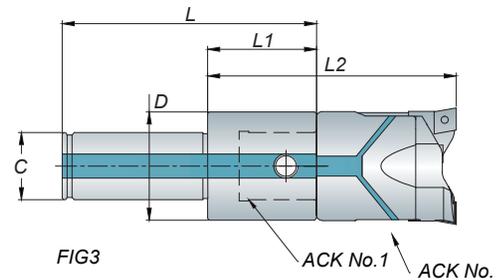
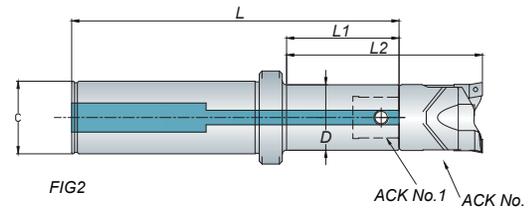
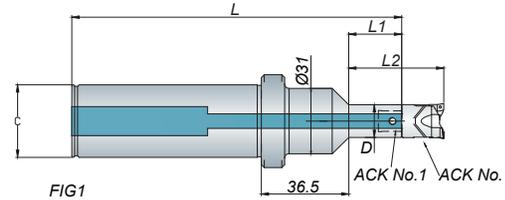
Unit: mm

BT / NT  
series

# ADAPTER

## ACK Straight Shank Adapter + ACK Boring Head

ACK 直柄接桿 + ACK 粗搪頭



型號 Model No.	FIG.	C	ACK No. 1	D	L	L1	L2	ACK No.	Weight (kg)
C32 ACK1-50	1	32	ACK1	19	157	40.5	78.5	ACK19	0.70
ACK2-70	2	32	ACK2	24	152.5	64.5	109.5	ACK25	0.70
ACK3-90	2	32	ACK3	31	149	60	110	ACK32	0.80
ACK4-85	3	32	ACK4	39	138	58	123	ACK40	0.90
ACK5-75	3	32	ACK5	50	128	48	118	ACK53	0.90
ACK6-60	3	32	ACK6	64	139	59	139/149	ACK68/ACK90	1.50
C42 ACK1-50	1	42	ACK1	19	157	40.5	79.5	ACK19	1.00
ACK2-70	2	42	ACK2	24	152.5	64.5	109.5	ACK25	1.00
ACK3-90	2	42	ACK3	31	149	60	110	ACK32	1.10
ACK4-85	3	42	ACK4	39	138	58	123	ACK40	1.20
ACK5-75	3	42	ACK5	50	128	48	118	ACK53	1.30
ACK6-60	3	42	ACK6	64	139	59	139/149	ACK68/ACK90	1.80

Unit: mm

### Features

- Coolant through design
- Notice: The possible vibration will be exist when the L/D1 rate is rising.
- 中心出水設計
- 請注意：當 L 除以 D1 的比率增加，可能會有震刀的情況產生

