

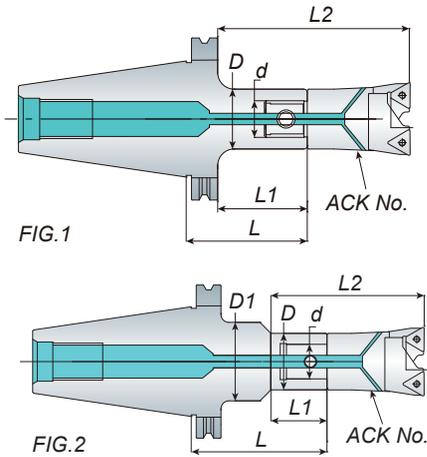
# Boring System

## ACK Boring Holder + ACK Boring Head

# ACK

**SK**  
series  
DIN 69871A

ACK 搪孔刀桿 + ACK 搪頭



ACK Coolant  
ACK 出水

## Features

- ACK19 ~ ACK90 boring range is from 20mm ~ 122mm.
- The ACK holder is coolant type
- The cutter and insert must be ordered separately.
- ACK19 ~ ACK90 其搪孔範圍為：19mm ~ 122mm
- 標準刀桿皆有中心出水功能
- 搪頭和刀片為另購品



P100- ACK Cutter

P101- Adapter

Model No.	FIG.	D	D1	d	L	L1	L2	ZACK No.	Boring Range	Weight (kg)
SK40 ACK1-060/080	1	19	-	11	60/80	40.9/60.9	78.9/98.9	ACK19	19~25	1.10/1.20
	2	19	40	11	120/170	40	78			1.30/1.6
ACK2-060/080	1	24	-	14	60/80	40.9/60.9	85.9/105.9	ACK25	25~33	1.20/1.20
	1	24	-	14	100/120	80.9/100.9	125.9/145.9			1.30/1.40
ACK3-060/080	1	24	-	14	125/17	53	98	ACK32	32~42	1.45/1.90
	2	24	45	14	125/17	53	98			1.80/2.30
ACK4-080/100	1	31	-	18	60/80	40.9/60.9	90.9/110.9	ACK32	32~42	1.20/1.20
	1	31	-	18	100/120	80.9/100.9	130.9/150.9			1.30/1.50
ACK5-080/100	1	31	50	18	150/200	58	108	ACK32	32~42	1.80/2.30
	2	31	50	18	150/200	58	108			1.40/1.60
ACK4-080/100	1	39	-	22	80/100	60.9/80.9	125.9/145.9	ACK40	40~55	1.40/1.60
	1	39	-	22	125	105.9	170.9			1.80
ACK5-080/100	1	39	50	22	145/195	56	121	ACK40	40~55	1.90/2.10
	2	39	50	22	145/195	56	121			1.60/2.00
ACK6-055	1	50	-	28	80/100	60.9/80.9	130.9/150.9	ACK52	52~70	2.50
	1	50	-	28	135	115.9	185.9			1.40
SK50 ACK1-100/125	1	64	-	36	55	35.9	115.9/125.9	ACK68 ACK90	68~92 90~122	1.40
	2	64	-	36	55	35.9	115.9/125.9			3.90/4.10
ACK2-090/125	1	19	-	11	100/125	80.9/105.9	118.9/143.9	ACK19	19~25	4.50/4.90
	2	19	40	11	170/220	40	78			4.00/4.10
ACK3-090/125	1	24	-	14	90/125	70.9/105.9	115.9/150.9	ACK25	25~33	4.55/4.95
	2	24	45	14	175/225	65	110			4.00/4.30
ACK4-115/175	1	31	-	18	90/125	70.9/105.9	120.9/155.9	ACK32	32~42	4.95/5.30
	2	31	50	18	200/240	80	130			4.40/5.00
ACK5-090/135	1	39	-	22	115/175	95.9/155.9	160.9/220.9	ACK40	40~55	5.20/5.60
	2	39	50	22	195/235	80	145			4.20/5.20
ACK6-110	1	50	-	28	90/135	70.9/115.9	140.9/185.9	ACK52	52~70	6.10
	1	50	-	28	195	175.9	245.9			4.90
ACK6-110	1	64	-	36	110	90.9	170.9/180.9	ACK68 ACK90	68~92 90~122	6.10
	1	64	-	36	170	150.9	230.9/240.9			7.50
ACK6-110	1	64	-	36	215	195.9	275.9/285.9	ACK68 ACK90	68~92 90~122	9.00
	1	64	-	36	255	235.9	315.9/325.9			9.60
ACK6-110	1	64	-	36	300	280.9	360.9/370.9	ACK68 ACK90	68~92 90~122	11.50
	1	64	-	36	350	330.9	410.9/420.9			

Unit: mm