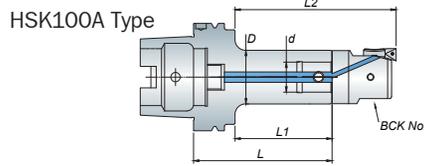
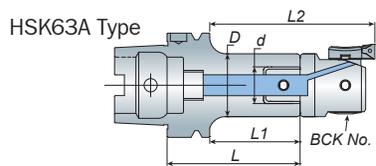


Boring System

ACK Boring Holder + BCK Boring Head

ACK 搪孔刀桿 + BCK 精搪頭



Model No.	D	d	L	L1	L2	BCK No.	Boring Range	Weight (kg)
HSK63A ACK1-080	19	11	80	54	86.5	BCK20	20~36	0.81
ACK2-090	24	14	90	64	99.5	BCK25	25~47	0.87
ACK3-100	31	18	100	74	114	BCK32	32~60	1.07
-130	31	18	130	104	144			1.30
ACK4-090	39	22	90	64	111	BCK41	41~74	1.18
-120	39	22	120	94	141			1.50
ACK5-080	50	28	80	54	111	BCK53	53~95	1.10
-110	50	28	110	84	141			1.80
ACK6-065	64	36	65	39	110	BCK68	68~150	1.20
-080	64	36	80	54	125			1.50
-110	64	36	110	84	155	BCK100	100~203	2.30
HSK100A ACK1-105	19	11	105	42.5	75	BCK20	20~36	2.50
ACK2-115	24	14	115	71.5	107	BCK25	25~47	2.60
ACK3-125	31	18	125	82	122	BCK32	32~60	2.80
ACK4-120	39	22	120	77	124	BCK41	41~74	3.00
-180	39	22	180	137	184			3.50
ACK5-110	50	28	110	67	124	BCK53	53~95	3.30
-185	50	28	185	142	199			4.40
-230	50	28	230	187	244			5.00
ACK6-095	64	36	95	52	123	BCK68	68~150	3.40
-170	64	36	185	128	199			5.30
-230	64	36	230	187	258	BCK100	100~203	6.70

Unit: mm

BCK

HSK-A series



BCK Coolant
BCK 出水

- BCK20 ~ BCK100 boring range is from 20mm ~ 203mm.
- The ACK holder is coolant type.
- The cutter and insert must be ordered separately.
- BCK20 ~ BCK100 其搪孔範圍為：20mm ~ 203mm
- 標準刀桿皆具中心出水功能
- 搪刀頭和刀片皆為另購品



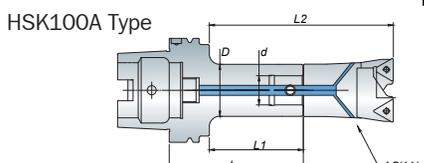
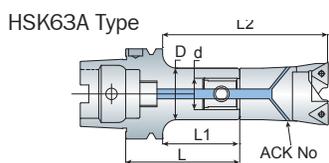
P80-BCK Cutter

P84-Adapter

Boring System

ACK Boring Holder + ACK Boring Head

ACK 搪孔刀桿 + ACK 粗搪頭



Model No.	D	d	L	L1	L2	ACK No.	Boring Range	Weight (kg)
HSK63A ACK1-080	19	11	80	54	92	ACK19	19~25	0.81
ACK2-090	24	14	90	64	109	ACK25	25~33	0.87
ACK3-100	31	18	100	74	124	ACK32	32~42	1.07
-130	31	18	130	104	154			1.30
ACK4-090	39	22	90	64	129	ACK40	40~55	1.18
-120	39	22	120	94	159			1.50
ACK5-080	50	28	80	54	124	ACK52	52~70	1.07
-110	50	28	110	84	154			1.80
ACK6-065	64	36	65	39	119/129	ACK68	68~92	1.18
-080	64	36	80	54	134/144			1.50
-110	64	36	110	84	164/174	ACK90	90~122	2.30
HSK100A ACK1-105	19	11	105	42.5	80.5	ACK19	19~25	2.50
ACK2-115	24	14	115	71.5	116.5	ACK25	25~33	2.60
ACK3-125	31	18	125	82	132	ACK32	32~42	2.80
ACK4-120	39	22	120	77	142	ACK40	40~55	3.00
-180	39	22	180	137	202			3.50
ACK5-110	50	28	110	67	137	ACK52	52~70	3.30
-185	50	28	185	142	212			4.40
-230	50	28	230	187	257			5.00
ACK6-095	64	36	95	52	132/142	ACK68	68~92	3.40
-170	64	36	170	128	208/218			ACK90
-230	64	36	230	187	267/277			6.70

Unit: mm

ACK



ACK Coolant
ACK 出水

- ACK19 ~ ACK90 boring range is from 19mm ~ 122mm.
- The ACK holder is coolant type.
- The cutter and insert must be ordered separately.
- ACK19 ~ ACK90 其搪孔範圍為：19mm ~ 122mm
- 標準刀桿皆具中心出水功能
- 搪刀頭和刀片皆為另購品



P100-ACK Cutter

P101-Adapter