



Model No.	D	d	L	L1	ACK No.	Boring Range	Draw Bolt	Weight (kg)
NT40 ACK1-060/080	19	11	60/80	98/118	ACK19	19~25	5/8"-11 M16x2.0P	0.80/1.00
ACK2-060/080	24	14	60/80	105/125	ACK25	25~33		1.00/1.10
-100/120	24	14	100/120	145/165				1.20/1.30
ACK3-060/080	31	18	60/80	110/130	ACK32	32~42		1.10/1.30
-100/120	31	18	100/120	150/170				1.40/1.50
ACK4-080/100	39	22	80/100	145/165	ACK40	40~55		1.50/1.70
-125	39	22	125	190			1.90	
ACK5-080/100	50	28	80/100	150/170	ACK52	52~70	2.00/2.40	
-135	50	28	135	205			2.80	
ACK6-055	64	36	55	135 145	ACK68 ACK90	68~92 90~122	1.60	
NT50 ACK2-090/125	24	14	90/125	135/170	ACK25	25~33	1"-8 M24x3.0P	3.30/4.00
ACK3-090/125	31	18	90/125	140/175	ACK32	32~42		3.40/4.00
ACK4-115/175	39	22	115/175	180/240	ACK40	40~55		3.60/4.20
ACK5-090/135	50	28	90/135	160/205	ACK52	52~70		3.90/4.50
-195	50	28	195	265				5.40
ACK6-110	64	36	110	190 200	ACK68 ACK90	68~92 90~122		4.40
-170	64	36	170	250 260			5.70	
-215	64	36	215	295 305			7.20	
-255	64	36	255	335 345			7.60	

Unit:mm

Features

- ACK19 ~ ACK90 boring range is from 19mm ~ 122mm.
- The ACK holder is coolant type
- The cutter and insert must be ordered separately.
- ACK19 ~ ACK90 其搪孔範圍為：19mm ~ 122mm
- 標準刀桿皆有中心出水功能
- 搪頭和刀片為另購品



P100 - ACK Cutter

P101 - Adapter