

Boring System

ACK Boring Holder + ACK Boring Head

ACK 搪孔刀桿 + ACK 搪頭

ACK

BT / NT series

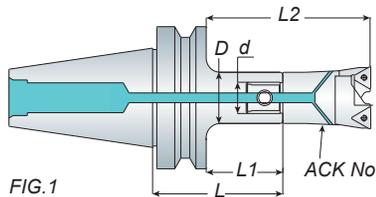


FIG.1

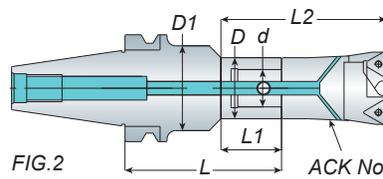


FIG.2



Features

- ACK19 ~ ACK90 boring range is from 19mm ~ 122mm.
- The ACK holder is coolant type
- The cutter and insert must be ordered separately.
- ACK19 ~ ACK90 其搪孔範圍為：19mm ~ 122mm
- 標準刀桿皆有中心出水功能
- 搪頭和刀片為另購品



P100 - ACK Cutter

P101 - Adapter



ANNWAY-ACK

Model No.	FIG.	D	D1	d	L	L1	L2	ACK No.	Boring Range	Weight (kg)
BT30 ACK1-070	2	19	31	11	70	40	78	ACK19	19~25	0.60
ACK2-040/080	1	24	-	14	40/80	18/58	63/103	ACK25	25~33	0.40/0.70
ACK3-040/075	1	31	-	18	40/75	18/53	68/103	ACK32	32~42	0.70/0.90
ACK4-040/075	1	39	-	22	40/75	18/53	83/118	ACK40	40~55	0.90/1.20
ACK5-065	1	50	-	28	65	43	113	ACK52	52~70	1.00
ACK6-065	1	64	-	36	65	43	123/133	ACK68 ACK90	68~92 90~122	1.00
BT40 ACK1-060/080	1	19	-	11	60/80	33/53	71/91	ACK19	19~25	1.10/1.20
-120/170	2	19	40	11	120/170	40	78			1.30/1.6
ACK2-060/080	1	24	-	14	60/80	33/53	78/98	ACK25	25~33	1.20/1.20
-100/120	1	24	-	14	100/120	73/93	118/138			1.30/1.40
-125/175	2	24	45	14	125/175	53	98			1.45/1.90
ACK3-060/080	1	31	-	18	60/80	33/53	83/103			1.20/1.20
-100/120	1	31	-	18	100/120	73/93	123/143	ACK32	32~42	1.30/1.50
-150/200	2	31	50	18	150/200	58	108			1.80/2.30
ACK4-080/100	1	39	-	22	80/100	53/73	118/138			1.40/1.60
-125	1	39	-	22	125	98	163	ACK40	40~55	1.80
-145/195	2	39	50	22	145/195	56	121			1.90/2.10
ACK5-080/100	1	50	-	28	80/100	53/73	123/143	ACK52	52~70	1.60/2.00
-135	1	50	-	28	135	108	178			2.50
ACK6-055	1	64	-	36	55	28	108/118	ACK68 ACK90	68~92 90~122	1.40
BT50 ACK1-100/125	1	19	-	11	100/125	62/87	100/125	ACK19	19~25	3.90/4.10
-170/220	2	19	40	11	170/220	40	78			4.50/4.90
ACK2-090/125	1	24	-	14	90/125	52/87	97/132	ACK25	25~33	4.00/4.10
-175/225	2	24	45	14	175/225	65	110			4.55/4.95
ACK3-090/125	1	31	-	18	90/125	52/87	102/137	ACK32	32~42	4.00/4.30
-200/240	2	31	50	18	200/240	80	130			4.95/5.30
ACK4-115/175	1	39	-	22	115/175	77/137	142/202	ACK40	40~55	4.40/5.00
-195/235	2	39	50	22	195/235	80	145			5.20/5.60
ACK5-090/135	1	50	-	28	90/135	52/97	122/167	ACK52	52~70	4.20/5.20
-195	1	50	-	28	195	157	227			6.10
ACK6-110	1	64	-	36	110	72	152/162			4.90
-170	1	64	-	36	170	132	212/222			6.10
-215	1	64	-	36	215	177	257/267	ACK68 ACK90	68~92 90~122	7.50
-255	1	64	-	36	255	217	297/307			9.00
-300	1	64	-	36	300	262	342/352			9.60
-350	1	64	-	36	350	312	392/402			11.50

Unit:mm