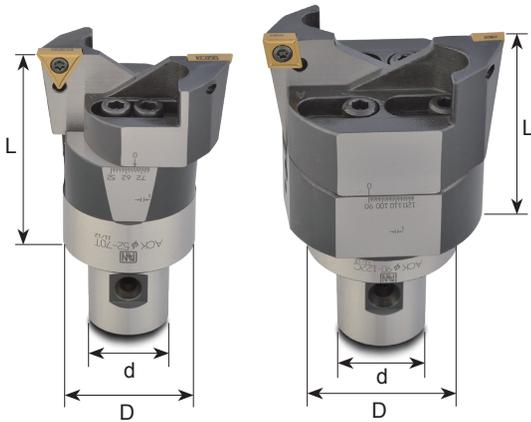


# Adjustable Balance Cutter

雙刃粗搪刀頭 Ø19 ~ Ø122mm

# ACK

# BT / NT series

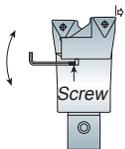


型號 Model No.	搪孔範圍 Boring Range		d	D	L	適用刀桿 Tool Holder	Weight (kg)
	Min.	Max.					
ACK19-C	19	25	11	18	38	ACK1	0.10
ACK25-C	25	33	14	20	45	ACK2	0.20
ACK32-C	32	42	18	28	50	ACK3	0.30
ACK32-T	32	42	18	28	50	ACK3	0.30
ACK40-C	40	55	22	36	65	ACK4	0.50
ACK40-T	40	55	22	36	65	ACK4	0.50
ACK52-C	52	70	28	48	70	ACK5	0.90
ACK52-T	52	70	28	48	70	ACK5	0.90
ACK68-C	68	92	36	60	80	ACK6	1.80
ACK68-T	68	92	36	60	80	ACK6	1.80
ACK90-C	90	122	36	60	90	ACK6	2.60
ACK90-T	90	122	36	60	90	ACK6	2.60

Unit: mm

ACK19 ~ ACK90: 為出水型搪頭  
ACK19 ~ ACK90: Coolant type boring head.

- 旋轉兩顆螺絲，即可調整搪孔尺寸  
Adjust screws that can set the boring range.



- When ordering, please specify the cutter with AA or AB type.  
For example: ACK68 (AA-C)
- 請於訂購時，確認刀高為 AA 或 AB 型。例：ACK68 (AA-C)

## Features

- AA type (FIG.1) - 兩刃同高：用於盲孔  
AA type (FIG.1) - Standard type = Use the blind hole
- AB type (FIG.2) - 兩刃不同高：用於通孔  
AB type (FIG.2) - Stepped type = Use the through hole

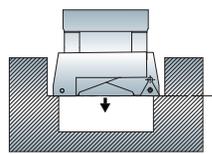


FIG.1

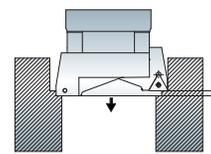
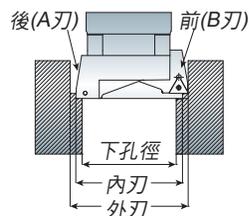


FIG.2



2 段平衡式切削：

將刀片座分為一前 (B 刃) 一後 (A 刃)，使  
AB Type 將比 AA Type 增加 2 倍的切削力  
Stepped cutting:

AB Type will be approx double removal than  
AA Type.