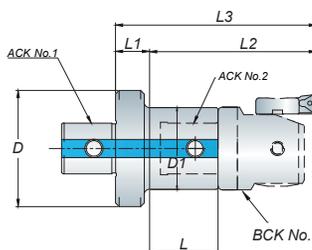
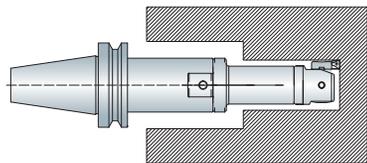


ACK Stepped Adapter + BCK Micro Boring Head

ACK 縮徑接桿 + BCK 精搪頭

ADAPTER

BT / NT
series



Features

- Coolant through design
- L2 (Effective Boring Depth) & L3 are numerical reference when boring head is mounted.
- 中心出水設計
- L2(有效加工深) & L3 為裝上搪頭之參考值



型號 Model No.	ACK No.1	ACK No.2	D	D1	L	L1	L2	L3	BCK No.	Weight (kg)
ACK2-ACK1-22	ACK2	ACK1	24	19	22.5	13.5	55	68.5	BCK20	0.10
ACK3-ACK1-27	ACK3	ACK1	31	19	27.5	13	60	73	BCK20	0.14
-ACK2-24	ACK3	ACK2	31	24	24.5	10	60	70	BCK25	0.16
ACK4-ACK1-42	ACK4	ACK1	39	19	42.5	15	75	90	BCK20	0.25
-ACK2-39	ACK4	ACK2	39	24	39.5	12	75	87	BCK25	0.28
-ACK3-35	ACK4	ACK3	39	31	35	12	75	87	BCK32	0.32
ACK5-ACK1-37	ACK5	ACK1	50	19	37.5	20	70	90	BCK20	0.38
-ACK2-34	ACK5	ACK2	50	24	34.5	17	70	87	BCK25	0.40
-64	ACK5	ACK2	50	24	64.5	17	100	117	BCK25	0.51
-ACK3-30	ACK5	ACK3	50	31	30	17	70	87	BCK32	0.54
-60	ACK5	ACK3	50	31	60	17	100	117	BCK32	0.64
-ACK4-23	ACK5	ACK4	50	39	23	17	70	87	BCK41	0.47
-53	ACK5	ACK4	50	39	53	17	100	117	BCK41	0.82
ACK6-ACK1-32	ACK6	ACK1	64	19	32.5	34	65	99	BCK20	0.84
-ACK2-44	ACK6	ACK2	64	24	44.5	16	80	96	BCK25	0.70
-79	ACK6	ACK2	64	24	79.5	16	115	131	BCK25	1.00
-ACK3-40	ACK6	ACK3	64	31	40	16	80	96	BCK32	0.75
-75	ACK6	ACK3	64	31	75	16	115	131	BCK32	1.12
-ACK4-33	ACK6	ACK4	64	39	33	16	80	96	BCK41	0.80
-68	ACK6	ACK4	64	39	68	16	115	131	BCK41	1.30
-ACK5-23	ACK6	ACK5	64	50	23	16	80	96	BCK53	0.90
-58	ACK6	ACK5	64	50	58	16	115	131	BCK53	1.30

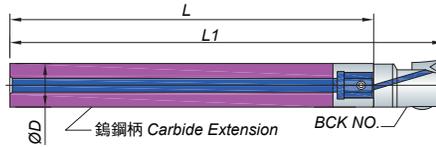
Unit: mm

BT / NT
series

ACK-
W

Carbide Extension Adapter

鎢鋼延長接桿



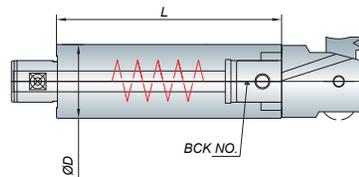
Features

- Coolant through design.
- L1 is the reference when boring head is mounted.
- 中心出水設計
- L1 為裝上搪頭之參考值

Model No.	BCK No.	D	L	L1	Weight (kg)
ST19-ACK1-110W	BCK20	19	110	142.50	0.45
-140W			140	172.50	0.60
-190W			190	222.50	0.80
-240W			240	272.50	1.00
ST24-ACK2-160W	BCK25	24	160	195.50	1.00
-220W			220	255.50	1.40
-290W			290	325.50	1.80
ST31-ACK3-200W	BCK32	31	200	210.00	2.20
-280W			280	320.00	3.00
-350W			350	390.00	3.70

Unit: mm

Silent Damping Extension Adapter 減震延長桿



- Coolant through design
- Please do NOT combine with Silent Damping holder. Using with general ACK holder ONLY.
- 具中心出水功能
- 不建議搭配減震刀桿使用，請搭配一般 ACK 刀桿

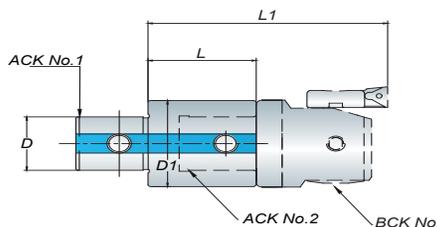
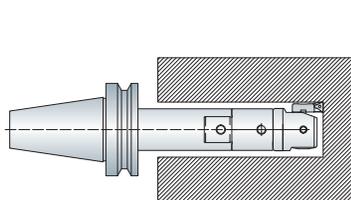
Model No.	BCK No.	D	L	Weight (kg)
ACK3-110SD	BCK32	31	110	0.70
ACK4-120SD	BCK41	39	120	1.30
ACK5-150SD	BCK53	50	150	2.60
ACK6-180SD	BCK68	64	180	5.30

Unit: mm

ADAPTER

ACK Extension Adapter + BCK Micro Boring Head

ACK 延長接桿 + BCK 精搪頭



Features

- Coolant through design
- Notice: The possible vibration will be exist when the L/D1 rate is rising.
- 中心出水設計
- 請注意：當 L 除以 D1 的比率增加，可能會有震刀的情況產生



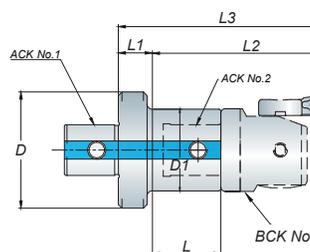
型號 Model No.	ACK No.1	ACK No.2	D	D1	L	L1	BCK No.	Weight (kg)
ACK1-ACK1-20	ACK1	ACK1	11	19	20	52.5	BCK20	0.05
-30	ACK1	ACK1	11	19	30	62.5	BCK20	0.07
ACK2-ACK2-30	ACK2	ACK2	14	24	30	65.5	BCK25	0.10
-45	ACK2	ACK2	14	24	45	75.5	BCK25	0.15
ACK3-ACK3-30	ACK3	ACK3	18	31	30	70	BCK32	0.17
-45	ACK3	ACK3	18	31	45	85	BCK32	0.25
ACK4-ACK4-45	ACK4	ACK4	22	39	45	92	BCK41	0.40
-60	ACK4	ACK4	22	39	60	107	BCK41	0.53
ACK5-ACK5-60	ACK5	ACK5	28	50	60	117	BCK53	0.88
-90	ACK5	ACK5	28	50	90	147	BCK53	1.30
ACK6-ACK6-60	ACK6	ACK6	36	64	60	131	BCK68/BCK100	1.38
-100	ACK6	ACK6	36	64	100	171	BCK68/BCK100	2.30

Unit: mm

ADAPTER

Silent Damping Stepped Adapter

減震縮徑延長桿



Features

- Coolant through design
- Please do NOT combine with Silent Damping holder. Using with general BCK holder ONLY.
- 具中心出水功能
- 不建議搭配減震刀桿使用，請搭配一般 ACK 刀桿

型號 Model No.	ACK No.1	ACK No.2	L	L1	L2	L3	BCK No.	Weight (kg)
ACK4-ACK3-110-SD	ACK4	ACK3	110	15	150	165	BCK32	
ACK5-ACK3-110-SD	ACK5	ACK3	110	16	150	166	BCK32	
ACK5-ACK4-120-SD	ACK5	ACK4	120	16	167	183	BCK41	
ACK6-ACK3-110-SD	ACK6	ACK3	110	14	150	164	BCK32	
ACK6-ACK4-120-SD	ACK6	ACK4	120	14	167	181	BCK41	
ACK6-ACK5-150-SD	ACK6	ACK5	150	14	207	221	BCK53	

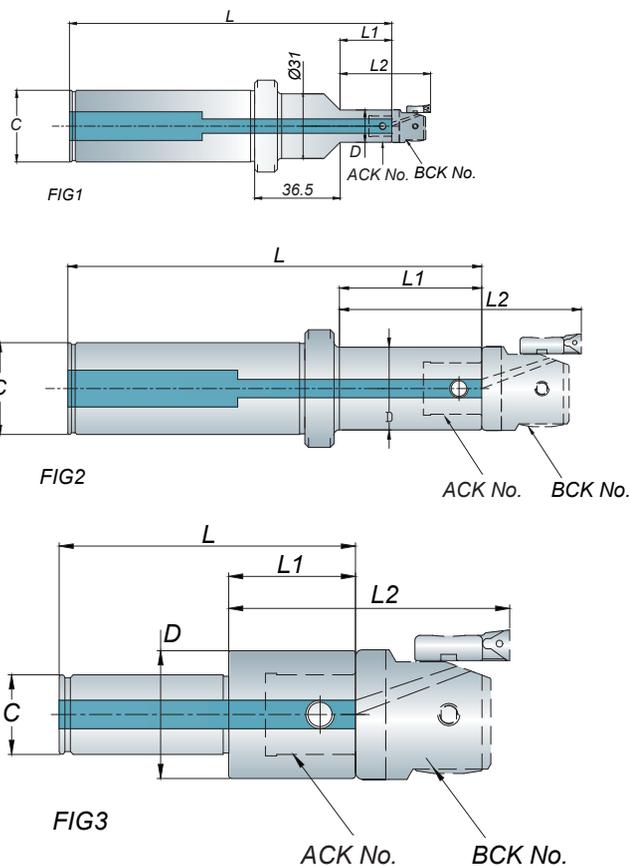
Unit: mm

ACK Straight Shank Adapter + BCK Micro Boring Head

ADAPTER

BT / NT series

ACK 延長接桿 + BCK 精搪頭



Features

- Coolant through design
- Notice: The possible vibration will be exist when the L/D1 rate is rising.
- 中心出水設計
- 請注意：當 L 除以 D1 的比率增加，可能會有震刀的情況產生

型號 Model No.	FIG.	C	ACK No.	D	L	L1	L2	BCK No.	Weight (kg)
C32 ACK1-50	1	32	ACK1	19	157	50.5	83	BCK20	0.80
ACK2-70	2	32	ACK2	24	152.5	70.5	106	BCK25	0.80
ACK3-90	2	32	ACK3	31	149	90	130	BCK32	0.90
ACK4-85	3	32	ACK4	39	138	85	132	BCK41	1.00
ACK5-75	3	32	ACK5	50	128	75	132	BCK53	1.00
ACK6-60	3	32	ACK6	64	139	60	131	BCK68/BCK100	1.60
C42 ACK1-50	1	42	ACK1	19	157	50.5	83	BCK20	1.10
ACK2-70	2	42	ACK2	24	152.5	70.5	106	BCK25	1.10
ACK3-90	2	42	ACK3	31	149	90	130	BCK32	1.20
ACK4-85	3	42	ACK4	39	138	85	132	BCK41	1.30
ACK5-75	3	42	ACK5	50	128	75	132	BCK53	1.40
ACK6-60	3	42	ACK6	64	139	60	131	BCK68/BCK100	1.90

Unit: mm

