

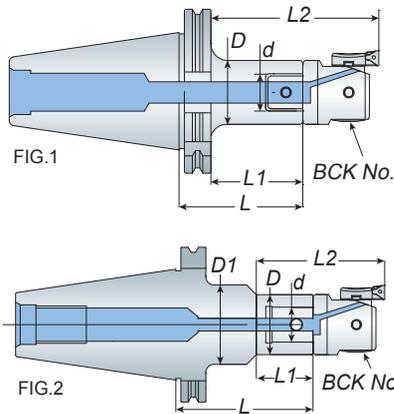
Boring System

ACK Boring Holder + BCK Boring Head

BCK

SK
series
DIN 69871A

ACK 搪孔刀桿 + BCK 精搪頭



Features

- BCK20 ~ BCK100 boring range is from 20mm ~ 203mm.
- The ACK holder is coolant type
- The cutter and insert must be ordered separately.
- BCK20 ~ BCK100 其搪孔範圍為 :20mm ~ 203mm
- 標準刀桿皆有中心出水功能
- 搪頭及刀片為另購品

Model No.	FIG.	D	D1	d	L	L1	L2	BCK No.	Boring Range	Weight (kg)
SK40 ACK1-060/080	1	19	-	11	60/80	40.9/60.9	73.4/93.4	BCK20	20~36	1.10/1.20
-120/170	2	19	40	11	120/170	40	72.5			1.30/1.6
ACK2-060/080	1	24	-	14	60/80	40.9/60.9	76.4/96.4	BCK25	25~47	1.20/1.20
-100/120	1	24	-	14	100/120	80.9/100.9	116.4/136.4			1.30/1.40
-125/175	2	24	45	14	125/175	53	88.5		1.45/1.90	
ACK3-060/080	1	31	-	18	60/80	40.9/60.9	80.9/100.9	BCK32	32~60	1.20/1.20
-100/120	1	31	-	18	100/120	80.9/100.9	120.9/140.9			1.30/1.50
-150/200	2	31	50	18	150/200	58	98		1.80/2.30	
ACK4-080/100	1	39	-	22	80/100	60.9/80.9	107.9/127.9	BCK41	41~74	1.40/1.60
-125	1	39	-	22	125	105.9	152.9			1.80
-145/195	2	39	50	22	145/195	56	103		1.90/2.10	
ACK5-080/100	1	50	-	28	80/100	60.9/80.9	117.9/137.9	BCK53	53~95	1.60/2.00
-135	1	50	-	28	135	115.9	172.9			2.50
ACK6-055	1	64	-	36	55	35.9	106.9	BCK68 BCK100	68~150 100~203	1.40
SK50 ACK1-100/125	1	19	-	11	100/125	80.9/105.9	113.4/138.4	BCK20	20~36	3.90/4.10
-170/220	2	19	40	11	170/220	40	73			4.50/4.90
ACK2-090/125	1	24	-	14	90/125	70.9/105.9	106.4/141.4	BCK25	25~47	4.00/4.10
-175/225	2	24	45	14	175/225	65	100.5			4.55/4.95
ACK3-090/125	1	31	-	18	90/125	70.9/105.9	110.9/145.9	BCK32	32~60	4.00/4.30
-200/240	2	31	50	18	200/240	80	120			4.95/5.30
ACK4-115/175	1	39	-	22	115/175	95.9/155.9	142.9/202.9	BCK41	41~74	4.40/5.00
-195/235	2	39	50	22	195/235	80	127			5.20/5.60
ACK5-090/135	1	50	-	28	90/135	70.9/115.9	127.9/172.9	BCK53	53~95	4.20/5.20
-195	1	50	-	28	195	175.9	232.9			6.10
ACK6-110	1	64	-	36	110	90.9	161.9	BCK68 BCK100	68~150 100~203	4.90
-170	1	64	-	36	170	150.9	221.9			6.10
-215	1	64	-	36	215	195.9	266.9			7.50
-255	1	64	-	36	255	235.9	306.9			9.00
-300	1	64	-	36	300	280.9	351.9			9.60
-350	1	64	-	36	350	330.9	401.9			11.50

Unit: mm

