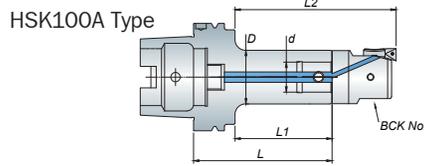
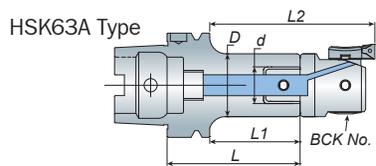


Boring System

ACK Boring Holder + BCK Boring Head

ACK 搪孔刀桿 + BCK 精搪頭



| Model No. | D | d | L | L1 | L2 | BCK No. | Boring Range | Weight (kg) |
|------------------|----|----|-----|------|------|---------|--------------|-------------|
| HSK63A ACK1-080 | 19 | 11 | 80 | 54 | 86.5 | BCK20 | 20~36 | 0.81 |
| ACK2-090 | 24 | 14 | 90 | 64 | 99.5 | BCK25 | 25~47 | 0.87 |
| ACK3-100 | 31 | 18 | 100 | 74 | 114 | BCK32 | 32~60 | 1.07 |
| -130 | 31 | 18 | 130 | 104 | 144 | | | 1.30 |
| ACK4-090 | 39 | 22 | 90 | 64 | 111 | BCK41 | 41~74 | 1.18 |
| -120 | 39 | 22 | 120 | 94 | 141 | | | 1.50 |
| ACK5-080 | 50 | 28 | 80 | 54 | 111 | BCK53 | 53~95 | 1.10 |
| -110 | 50 | 28 | 110 | 84 | 141 | | | 1.80 |
| ACK6-065 | 64 | 36 | 65 | 39 | 110 | BCK68 | 68~150 | 1.20 |
| -080 | 64 | 36 | 80 | 54 | 125 | | | 1.50 |
| -110 | 64 | 36 | 110 | 84 | 155 | BCK100 | 100~203 | 2.30 |
| HSK100A ACK1-105 | 19 | 11 | 105 | 42.5 | 75 | BCK20 | 20~36 | 2.50 |
| ACK2-115 | 24 | 14 | 115 | 71.5 | 107 | BCK25 | 25~47 | 2.60 |
| ACK3-125 | 31 | 18 | 125 | 82 | 122 | BCK32 | 32~60 | 2.80 |
| ACK4-120 | 39 | 22 | 120 | 77 | 124 | BCK41 | 41~74 | 3.00 |
| -180 | 39 | 22 | 180 | 137 | 184 | | | 3.50 |
| ACK5-110 | 50 | 28 | 110 | 67 | 124 | BCK53 | 53~95 | 3.30 |
| -185 | 50 | 28 | 185 | 142 | 199 | | | 4.40 |
| -230 | 50 | 28 | 230 | 187 | 244 | | | 5.00 |
| ACK6-095 | 64 | 36 | 95 | 52 | 123 | BCK68 | 68~150 | 3.40 |
| -170 | 64 | 36 | 185 | 128 | 199 | | | 5.30 |
| -230 | 64 | 36 | 230 | 187 | 258 | | | 6.70 |

Unit: mm

BCK

HSK-A series



BCK Coolant
BCK 出水



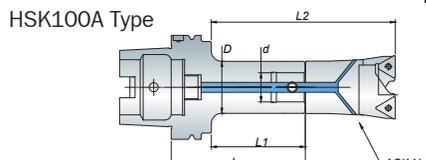
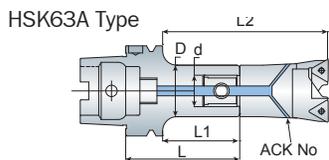
- BCK20 ~ BCK100 boring range is from 20mm ~ 203mm.
- The ACK holder is coolant type.
- The cutter and insert must be ordered separately.
- BCK20 ~ BCK100 其搪孔範圍為：20mm ~ 203mm
- 標準刀桿皆具中心出水功能
- 搪刀頭和刀片皆為另購品



Boring System

ACK Boring Holder + ACK Boring Head

ACK 搪孔刀桿 + ACK 粗搪頭



| Model No. | D | d | L | L1 | L2 | ACK No. | Boring Range | Weight (kg) | | |
|------------------|----|----|-----|------|---------|---------|--------------|-------------|--------|------|
| HSK63A ACK1-080 | 19 | 11 | 80 | 54 | 92 | ACK19 | 19~25 | 0.81 | | |
| ACK2-090 | 24 | 14 | 90 | 64 | 109 | ACK25 | 25~33 | 0.87 | | |
| ACK3-100 | 31 | 18 | 100 | 74 | 124 | ACK32 | 32~42 | 1.07 | | |
| -130 | 31 | 18 | 130 | 104 | 154 | | | 1.30 | | |
| ACK4-090 | 39 | 22 | 90 | 64 | 129 | ACK40 | 40~55 | 1.18 | | |
| -120 | 39 | 22 | 120 | 94 | 159 | | | 1.50 | | |
| ACK5-080 | 50 | 28 | 80 | 54 | 124 | ACK52 | 52~70 | 1.07 | | |
| -110 | 50 | 28 | 110 | 84 | 154 | | | 1.80 | | |
| ACK6-065 | 64 | 36 | 65 | 39 | 119/129 | ACK68 | 68~92 | 1.18 | | |
| -080 | 64 | 36 | 80 | 54 | 134/144 | | | 1.50 | | |
| -110 | 64 | 36 | 110 | 84 | 164/174 | ACK90 | 90~122 | 2.30 | | |
| HSK100A ACK1-105 | 19 | 11 | 105 | 42.5 | 80.5 | ACK19 | 19~25 | 2.50 | | |
| ACK2-115 | 24 | 14 | 115 | 71.5 | 116.5 | ACK25 | 25~33 | 2.60 | | |
| ACK3-125 | 31 | 18 | 125 | 82 | 132 | ACK32 | 32~42 | 2.80 | | |
| ACK4-120 | 39 | 22 | 120 | 77 | 142 | ACK40 | 40~55 | 3.00 | | |
| -180 | 39 | 22 | 180 | 137 | 202 | | | 3.50 | | |
| ACK5-110 | 50 | 28 | 110 | 67 | 137 | ACK52 | 52~70 | 3.30 | | |
| -185 | 50 | 28 | 185 | 142 | 212 | | | 4.40 | | |
| -230 | 50 | 28 | 230 | 187 | 257 | | | 5.00 | | |
| ACK6-095 | 64 | 36 | 95 | 52 | 132/142 | ACK68 | 68~92 | 3.40 | | |
| -170 | 64 | 36 | 170 | 128 | 208/218 | | | ACK90 | 90~122 | 5.30 |
| -230 | 64 | 36 | 230 | 187 | 267/277 | | | 6.70 | | |

Unit: mm

ACK



ACK Coolant
ACK 出水



- ACK19 ~ ACK90 boring range is from 19mm ~ 122mm.
- The ACK holder is coolant type.
- The cutter and insert must be ordered separately.
- ACK19 ~ ACK90 其搪孔範圍為：19mm ~ 122mm
- 標準刀桿皆具中心出水功能
- 搪刀頭和刀片皆為另購品

