

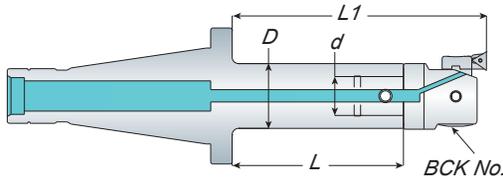
BT / NT  
series

**BCK**

## Boring System

### ACK Boring Holder + BCK Boring Head

ACK 搪孔刀桿 + BCK 精搪頭



### Features

- When ordering, please specify the draw bolt with inch size or metric size.
- BCK20 ~ BCK100 boring range is from 20mm ~ 203mm.
- The ACK holder is coolant type
- The cutter and insert must be ordered separately.
- 請於訂購時，確認刀桿為英制或公制
- BCK20 ~ BCK100 其搪孔範圍為：20mm ~ 203mm
- 標準刀桿皆有中心出水功能
- 搪頭及刀片為另購品

Model No.	D	d	L	L1	BCK No.	Boring Range	Draw Bolt	Weight (kg)
NT40 ACK1-060/080	19	11	60/80	92.5/112.5	BCK20	20~36	5/8"-11 M16x2.0P	0.80/1.00
ACK2-060/080	24	14	60/80	95.5/115.5	BCK25	25~47		1.00/1.10
-100/120	24	14	100/120	135.5/155.5				1.20/1.30
ACK3-060/080	31	18	60/80	100/120	BCK32	32~60		1.10/1.30
-100/120	31	18	100/120	140/160				1.40/1.50
ACK4-080/100	39	22	80/100	127/147	BCK41	41~74		1.50/1.70
-125	39	22	125	172				1.90
ACK5-080/100	50	28	80/100	137/157	BCK53	53~95		2.00/2.40
-135	50	28	135	192				2.80
ACK6-055	64	36	55	126	BCK68 BCK100	68~150 100~203		1.60
NT50 ACK2-090/125	24	14	90/125	125.5/160.5	BCK25	25~47	1"-8 M24x3.0P	3.30/4.00
ACK3-090/125	31	18	90/125	130/165	BCK32	32~60		3.40/4.00
ACK4-115/175	39	22	115/175	162/222	BCK41	41~74		3.60/4.20
ACK5-090/135	50	28	90/135	147/192	BCK53	53~95		3.90/4.50
-195	50	28	195	252				5.40
ACK6-110	64	36	110	181	BCK68 BCK100	68~150 100~203		4.40
-170	64	36	170	241				5.70
-215	64	36	215	286				7.20
-255	64	36	255	326			7.60	

Unit: mm



P80-BCK Cutter

P84-Adapter