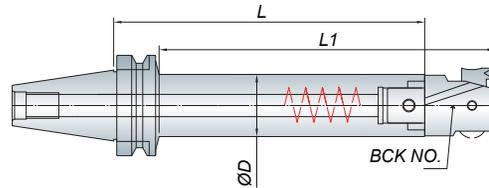


Silent Damping Holder

內藏減震刀桿

ACK-SD

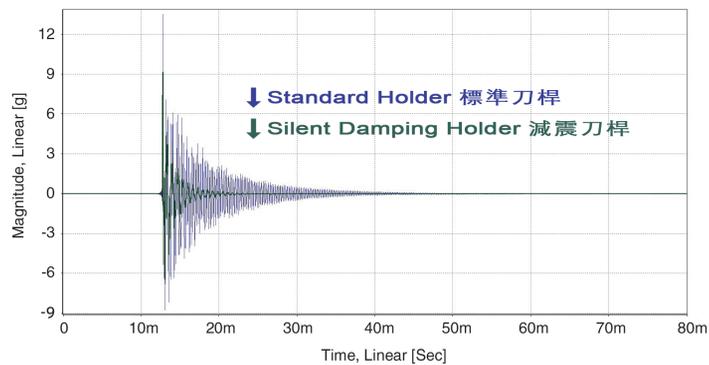
BT / NT series



- Coolant through design.
- Suitable for using with the 6D cutting depth.
- Silent Damping special design could reduce the cutting vibration of the deep working process.
- Please do NOT combine with ANY extension adapter.
- The boring head and inserts must be ordered separately.
- 具中心出水功能
- 適用於，當加工深度為 D 的 6 倍
- 減震設計能有效的降低刀桿深孔加工時所產生的振動
- 不建議搭配一般延長桿及減震延長桿使用
- 搪頭和刀片為另購品

Model No.	BCK No.	D	L	L1	Weight (kg)
BT50 ACK3-220SD	BCK32	31	220	215	4.90
ACK4-252SD	BCK41	39	252	246	5.70
ACK5-315SD	BCK53	50	315	318	7.80
ACK6-380SD	BCK68	64	380	408	12.30

Unit: mm

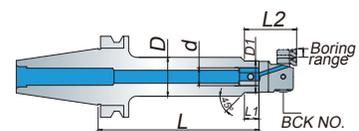


ACK Boring Holder-High Rigidity Type

ACK 高剛性搪孔刀桿

ACK

- Coolant through design.
- Suitable for deep hole boring working.
- D1 dia. will interfere the boring range, please check the boring range first before working.
- 具中心出水功能
- 適用於深孔加工
- 外徑 D1 會影響加工尺寸，請於加工前確認加工範圍！



Model No.	D1	D	d	L	L1	L2	BCK NO.	Boring range	Weight (kg)
BT50 ACK4-Ø48-200 L1=18	39	48	22	200	18	65	BCK41	50-74	5.50
ACK4-Ø48-240 L1=18	39	48	22	240	18	65	BCK41	50-74	6.10
ACK5-Ø62-250 L1=23	50	62	28	250	23	80	BCK53	65-95	8.10
ACK5-Ø62-310 L1=23	50	62	28	310	23	80	BCK53	65-95	9.50
ACK6-Ø72-260 L1=29	64	72	36	260	29	100	BCK68/BCK100	75-203	10.30
ACK6-Ø72-315 L1=29	64	72	36	315	29	100	BCK68/BCK100	75-203	12.00
ACK6-Ø80-300 L1=29	64	80	36	300	29	100	BCK68/BCK100	75-203	12.90
ACK6-Ø80-350 L1=29	64	80	36	350	29	100	BCK68/BCK100	75-203	15.20

Unit: mm