

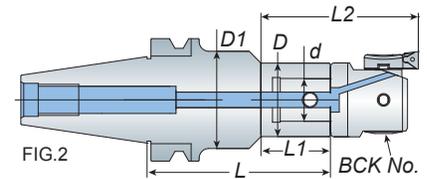
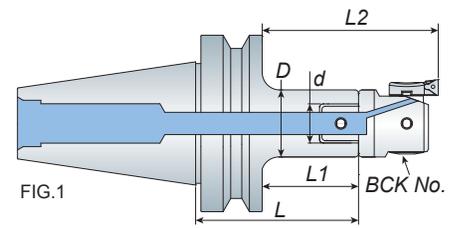
Boring System

ACK Boring Holder + BCK Boring Head

ACK 搪孔刀桿 + BCK 精搪頭

BCK

BT / NT series



Model No.	FIG.	D	D1	d	L	L1	L2	BCK No.	Boring Range	Weight (kg)
BT30 ACK1-070	2	19	31	11	70	40	72.5	BCK20	20~36	0.60
ACK2-040/080	1	24	-	14	40/80	18/58	53.5/93.5	BCK25	25~47	0.40/0.70
ACK3-040/075	1	31	-	18	40/75	18/58	58/93	BCK32	32~60	0.70/0.90
ACK4-040/075	1	39	-	22	40/75	18/58	65/100	BCK41	41~74	0.90/1.20
ACK5-065	1	50	-	28	65	43	100	BCK53	53~95	1.00
ACK6-065	1	64	-	36	65	43	114	BCK68 BCK100	68~150 100~203	1.00
BT40 ACK1-060/080	1	19	-	11	60/80	33/53	65.5/85.5	BCK20	20~36	1.10/1.20
-120/170	2	19	40	11	120/170	40	72.5			1.30/1.60
ACK2-060/080	1	24	-	14	60/80	33/53	68.5/88.5	BCK25	25~47	1.20/1.20
-100/120	1	24	-	14	100/120	73/93	108.5/128.5			1.30/1.40
-125/175	2	24	45	14	125/175	53	88.5			1.45/1.90
ACK3-060/080	1	31	-	18	60/80	33/53	73/93	BCK32	32~60	1.20/1.20
-100/120	1	31	-	18	100/120	73/93	113/133			1.30/1.50
-150/200	2	31	50	18	150/200	58	98			1.80/2.30
ACK4-080/100	1	39	-	22	80/100	53/73	100/120	BCK41	41~74	1.40/1.60
-125	1	39	-	22	125	98	145			1.80
-145/195	2	39	50	22	145/195	56	103			1.90/2.10
ACK5-080/100	1	50	-	28	80/100	53/73	110/130	BCK53	53~95	1.60/2.00
-135	1	50	-	28	135	108	165			2.50
ACK6-055	1	64	-	36	55	28	99	BCK68 BCK100	68~150 100~203	1.40
BT50 ACK1-100/125	1	19	-	11	100/125	62/87	94.5/119.5	BCK20	20~36	3.90/4.10
-170/220	2	19	40	11	170/220	40	73			4.50/4.90
ACK2-090/125	1	24	-	14	90/125	52/87	87.5/122.5	BCK25	25~47	4.00/4.10
-175/225	2	24	45	14	175/225	65	100.5			4.55/4.95
ACK3-090/125	1	31	-	18	90/125	52/87	92/127	BCK32	32~60	4.00/4.30
-200/240	2	31	50	18	200/240	80	120			4.95/5.30
ACK4-115/175	1	39	-	22	115/175	77/137	124/184	BCK41	41~74	4.40/5.00
-195/235	2	39	50	22	195/235	80	127			5.20/5.60
ACK5-090/135	1	50	-	28	90/135	52/97	109/154	BCK53	53~95	4.20/5.20
-195	1	50	-	28	195	157	214			6.10
ACK6-110	1	64	-	36	110	72	143	BCK68 BCK100	68~150 100~203	4.90
-170	1	64	-	36	170	132	203			6.10
-215	1	64	-	36	215	177	248			7.50
-255	1	64	-	36	255	217	288			9.00
-300	1	64	-	36	300	262	333			9.60
-350	1	64	-	36	350	312	383			11.50

Unit: mm



Features

- BCK20 ~ BCK100 boring range is from 20mm ~ 203mm.
- The ACK holder is coolant type
- The cutter and insert must be ordered separately.
- BCK20 ~ BCK100 其搪孔範圍：20mm ~ 203mm
- 標準刀桿皆有中心出水功能
- 搪頭及刀片為另購品

