

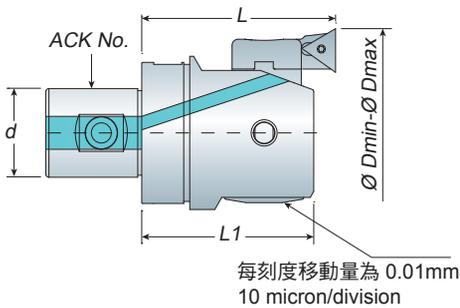
Micro Boring Head

微調精搪孔頭

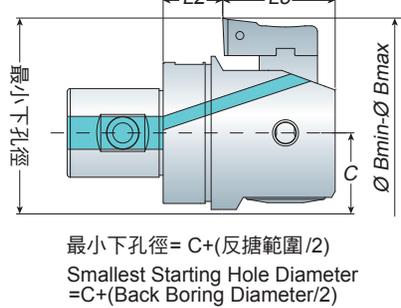
BCK

BT / NT
series

正搪範圍示意圖 (Boring)



反搪範圍示意圖 (Back Boring)



Features

- Design of pre-balancing makes good cutting accuracy. Boring range is from 20mm ~ 203mm.
- The micro boring head is coolant type and both for boring and back boring.
- The insert holder is with three types for you to choice.
- Each micro boring head is included 1pc insert holder BCK H#-1, ex. H1-1, H2-1, H3-1... Other sizes are optional accessories.
- Insert must be ordered separately.
- 預先動平衡設計，可以穩定加工精度。加工範圍 $\varnothing 20 \sim \varnothing 203$
- 標準搪頭皆有中心出水功能，搪頭可正、反搪，有三種刀座搪孔範圍可供選擇
- 每只精搪頭，皆包含 1 只標準刀片座 (BCK H#-1) 在內，例：H1-1, H2-1, H3-1...。其餘尺寸之刀片座需另購
- 刀片為另購品

Model No.	ACK No.	刀片座 Insert Holder	正搪範圍 Boring $\varnothing D$			反搪範圍 Back Boring $\varnothing B$					Weight (kg)	刀片 Insert
			Range	L	L1	Range	L2	L3	C	d		
BCK20	1	BCK H1-1	20~26			-					0.07	TP..0802
		BCK H1-2	25~31	32.5	29.5	30~31	10.5	19	10	11		
		BCK H1-3	30~36			30~36						
BCK25	2	BCK H2-1	25~33			-					0.12	TP..0802
		BCK H2-2	32~40	35.5	32.5	36~40	11.5	21	12.5	14		
		BCK H2-3	39~47			39~47						
BCK32	3	BCK H3-1	32~42			-					0.21	TP..0802
		BCK H3-2	41~51	40	35	46~51	10	25	16	18		
		BCK H3-3	50~60			50~60						
BCK41	4	BCK H4-1	41~54			-					0.40	TC..1102
		BCK H4-2	50~63	47	43	53~63	14	29	20	22		
		BCK H4-3	61~74			61~74						
BCK53	5	BCK H5-1	53~70			62~70					1.10	TC..1102
		BCK H5-2	65~82	57	53	65~82	19	34	25.5	28		
		BCK H5-3	78~95			78~95						
BCK68	6	BCK H6-1	68~100			80~100					1.74	TC..1102
		BCK H6-2	94~126	71	67.2	94~126	22	45.2	32.5	36		
		BCK H6-3	118~150			118~150						
BCK100	6	BCK H6-1	100~153			112~153					2.46	TC..1102
		BCK H6-2	126~179	71	67.2	126~179	22	45.2	45.5	36		
		BCK H6-3	150~203			150~203						

Unit: mm