

SK
series
DIN 69871A

ZACK

Boring System

ACK Boring Holder + ZACK Boring Head

ACK 搪孔刀桿 + ZACK 搪頭

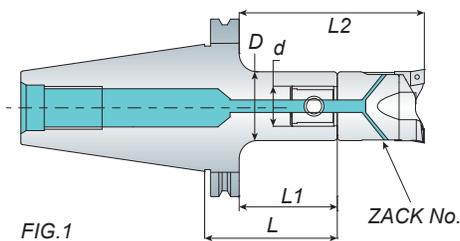


FIG.1

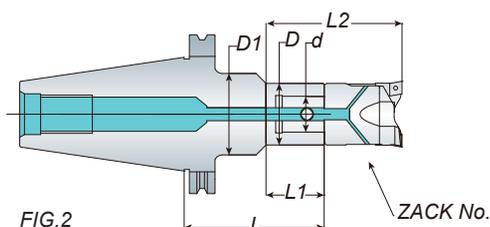


FIG.2



ZACK Coolant
ZACK 出水

Features

- ZACK20 ~ ZACK90 boring range is from 20mm ~ 120mm.
- The ACK holder is coolant type
- The cutter and insert must be ordered separately.
- ZACK20 ~ ZACK90 其搪孔範圍為：20mm ~ 120mm
- 標準刀桿皆有中心出水功能
- 搪頭和刀片為另購品

Model No.	FIG.	D	D1	d	L	L1	L2	ZACK No.	Boring Range	Weight (kg)
SK40 ACK1-060/080	1	19	-	11	60/80	40.9/60.9	78.9/98.9	ZACK20	20~26	1.10/1.20
-120/170	2	19	40	11	120/170	40	78			1.30/1.6
ACK2-060/080	1	24	-	14	60/80	40.9/60.9	85.9/105.9	ZACK25	25~33	1.20/1.20
-100/120	1	24	-	14	100/120	80.9/100.9	125.9/145.9			1.30/1.40
-125/175	2	24	45	14	125/175	53	98			1.45/1.90
ACK3-060/080	1	31	-	18	60/80	40.9/60.9	90.9/110.9	ZACK32	32~42	1.20/1.20
-100/120	1	31	-	18	100/120	80.9/100.9	130.9/150.9			1.30/1.50
-150/200	2	31	50	18	150/200	58	108			1.80/2.30
ACK4-080/100	1	39	-	22	80/100	60.9/80.9	125.9/145.9	ZACK41	41~54	1.40/1.60
-125	1	39	-	22	125	105.9	170.9			1.80
-145/195	2	39	50	22	145/195	56	121			1.90/2.10
ACK5-080/100	1	50	-	28	80/100	60.9/80.9	130.9/150.9	ZACK53	53~70	1.60/2.00
-135	1	50	-	28	135	115.9	185.9			2.50
ACK6-055	1	64	-	36	55	35.9	115.9 125.9	ZACK68 ZACK90	68~90 90~120	1.40
SK50 ACK1-100/125	1	19	-	11	100/125	80.9/105.9	118.9/143.9	ZACK20	20~26	3.90/4.10
-170/220	2	19	40	11	170/220	40	78			4.50/4.90
ACK2-090/125	1	24	-	14	90/125	70.9/105.9	115.9/150.9	ZACK25	25~33	4.00/4.10
-175/225	2	24	45	14	175/225	65	110			4.55/4.95
ACK3-090/125	1	31	-	18	90/125	70.9/105.9	120.9/155.9	ZACK32	32~42	4.00/4.30
-200/240	2	31	50	18	200/240	80	130			4.95/5.30
ACK4-115/175	1	39	-	22	115/175	95.9/155.9	160.9/220.9	ZACK41	41~54	4.40/5.00
-195/235	2	39	50	22	195/235	80	145			5.20/5.60
ACK5-090/135	1	50	-	28	90/135	70.9/115.9	140.9/185.9	ZACK53	53~70	4.20/5.20
-195	1	50	-	28	195	175.9	245.9			6.10
ACK6-110	1	64	-	36	110	90.9	170.9/180.9	ZACK68 ZACK90	68~90 90~120	4.90
-170	1	64	-	36	170	150.9	230.9/240.9			6.10
-215	1	64	-	36	215	195.9	275.9/285.9			7.50
-255	1	64	-	36	255	235.9	315.9/325.9			9.00
-300	1	64	-	36	300	280.9	360.9/370.9			9.60
-350	1	64	-	36	350	330.9	410.9/420.9			11.50

Unit: mm



P92- ZACK Cutter

P93- Adapter