

Adjustable Balance Cutter

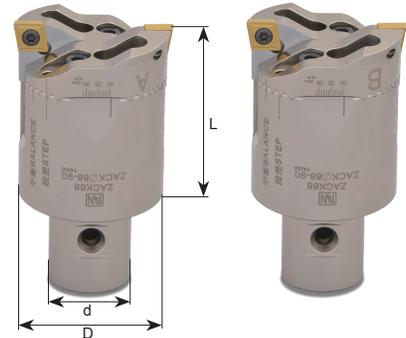
排齒式可調粗搪刀頭 Ø 20 ~ Ø120mm

ZACK

BT / NT
series

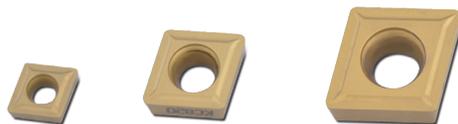
型號 Model No.	搪孔範圍 Boring Range	d	D	L	適用刀桿 Tool Holder	刀片 Inserts	Weight (kg)
ZACK20	20~26	11	19	38	ACK1	CC..060208	0.13
ZACK25	25~33	14	24	45	ACK2	CC..060208	0.25
ZACK32	32~42	18	31	50	ACK3	CC..060208	0.30
ZACK41	41~54	22	39	65	ACK4	CC..09T308	0.56
ZACK53	53~70	28	50	70	ACK5	CC..09T308	0.98
ZACK68	68~90	36	64	80	ACK6	CC..120408	1.90
ZACK90	90~120	36	64	90	ACK6	CC..120408	2.80

Unit:mm



Insert For ZACK Adjustable Balance Cutter

刀片 - ZACK 粗搪刀頭適用



CCMT

ACK Cutter No.	Insert	Screw	Wrench
ZACK20 / ZACK25 / ZACK32	CC.. 060208	MS2506A	T9
ZACK41 / ZACK53	CC.. 09T308	MS4011A	T15
ZACK68 / ZACK90	CC.. 120408	MS5011A	T20

TIPS

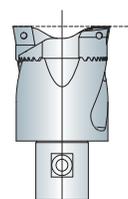
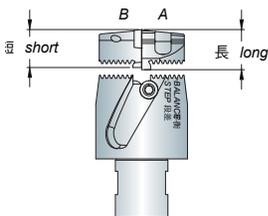


- ZACK 20~90: Coolant type boring head
- ZACK 20~90: 為出水型搪頭

Features

- Serrated design make good rigidity and suit for heavy cutting.
- Easy and speedy to adjust diameter smoothly by only 1 wrench
- Suitable for both of balanced cutting and stepped cutting
- For working material, the inserts divides the most common used 3 types: 1. IRON: KC850, 2. CAST IRON: KC5010, 3. ALUM: KC313.
- When ordering, please specify the material code. For example: CCMT 060208 KC850
- 排齒式設計具高剛性並適合重切削
- 一支扳手即可輕易快速的做直徑調整
- 適合平衡式與段差式兩種切削方式
- 依加工材質，刀片可區分為三種：1. 鐵：KC850，2. 鑄鐵：KC5010，3. 鋁：KC313
- 訂購時，請註明材質編號 例：CCMT 060208 KC850

Balanced Cutting 平衡式切削 Make sure to align the ling to "BALANCE" mark
確認線條對齊「平衡」字樣上的線條



Stepped Cutting 段差式切削 Make sure to align the ling to "STEP" mark
確認線條對齊「段差」字樣上的線條

