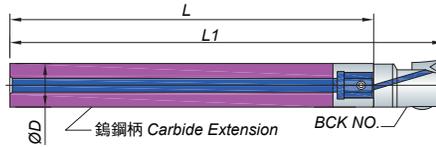


BT / NT  
series

ACK-  
W

# Carbide Extension Adapter

鎢鋼延長接桿



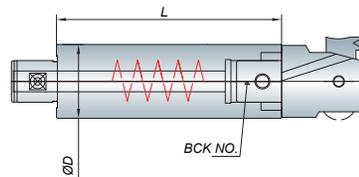
## Features

- Coolant through design.
- L1 is the reference when boring head is mounted.
- 中心出水設計
- L1 為裝上搪頭之參考值

Model No.	BCK No.	D	L	L1	Weight (kg)
ST19-ACK1-110W	BCK20	19	110	142.50	0.45
-140W			140	172.50	0.60
-190W			190	222.50	0.80
-240W			240	272.50	1.00
ST24-ACK2-160W	BCK25	24	160	195.50	1.00
-220W			220	255.50	1.40
-290W			290	325.50	1.80
ST31-ACK3-200W	BCK32	31	200	210.00	2.20
-280W			280	320.00	3.00
-350W			350	390.00	3.70

Unit: mm

# Silent Damping Extension Adapter 減震延長桿



- Coolant through design
- Please do NOT combine with Silent Damping holder. Using with general ACK holder ONLY.
- 具中心出水功能
- 不建議搭配減震刀桿使用，請搭配一般 ACK 刀桿

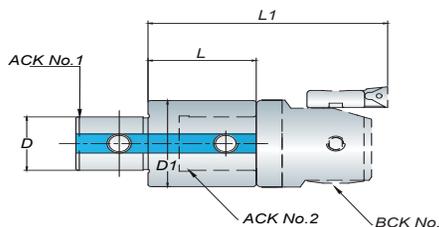
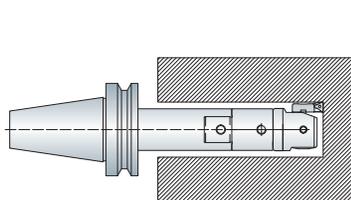
Model No.	BCK No.	D	L	Weight (kg)
ACK3-110SD	BCK32	31	110	0.70
ACK4-120SD	BCK41	39	120	1.30
ACK5-150SD	BCK53	50	150	2.60
ACK6-180SD	BCK68	64	180	5.30

Unit: mm

# ADAPTER

## ACK Extension Adapter + BCK Micro Boring Head

ACK 延長接桿 + BCK 精搪頭



### Features

- Coolant through design
- Notice: The possible vibration will be exist when the L/D1 rate is rising.
- 中心出水設計
- 請注意：當 L 除以 D1 的比率增加，可能會有震刀的情況產生



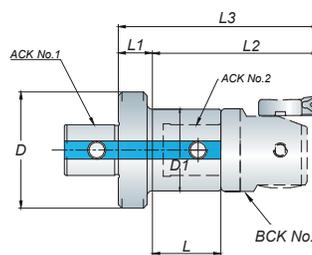
型號 Model No.	ACK No.1	ACK No.2	D	D1	L	L1	BCK No.	Weight (kg)
ACK1-ACK1-20	ACK1	ACK1	11	19	20	52.5	BCK20	0.05
-30	ACK1	ACK1	11	19	30	62.5	BCK20	0.07
ACK2-ACK2-30	ACK2	ACK2	14	24	30	65.5	BCK25	0.10
-45	ACK2	ACK2	14	24	45	75.5	BCK25	0.15
ACK3-ACK3-30	ACK3	ACK3	18	31	30	70	BCK32	0.17
-45	ACK3	ACK3	18	31	45	85	BCK32	0.25
ACK4-ACK4-45	ACK4	ACK4	22	39	45	92	BCK41	0.40
-60	ACK4	ACK4	22	39	60	107	BCK41	0.53
ACK5-ACK5-60	ACK5	ACK5	28	50	60	117	BCK53	0.88
-90	ACK5	ACK5	28	50	90	147	BCK53	1.30
ACK6-ACK6-60	ACK6	ACK6	36	64	60	131	BCK68/BCK100	1.38
-100	ACK6	ACK6	36	64	100	171	BCK68/BCK100	2.30

Unit: mm

# ADAPTER

## Silent Damping Stepped Adapter

減震縮徑延長桿



### Features

- Coolant through design
- Please do NOT combine with Silent Damping holder. Using with general BCK holder ONLY.
- 具中心出水功能
- 不建議搭配減震刀桿使用，請搭配一般 ACK 刀桿

型號 Model No.	ACK No.1	ACK No.2	L	L1	L2	L3	BCK No.	Weight (kg)
ACK4-ACK3-110-SD	ACK4	ACK3	110	15	150	165	BCK32	
ACK5-ACK3-110-SD	ACK5	ACK3	110	16	150	166	BCK32	
ACK5-ACK4-120-SD	ACK5	ACK4	120	16	167	183	BCK41	
ACK6-ACK3-110-SD	ACK6	ACK3	110	14	150	164	BCK32	
ACK6-ACK4-120-SD	ACK6	ACK4	120	14	167	181	BCK41	
ACK6-ACK5-150-SD	ACK6	ACK5	150	14	207	221	BCK53	

Unit: mm