

- Heater specification => refer to P.39
- Tools are restricted by material of h6 carbide tool.
- 刀桿加熱器規格請參考 P.39
- 刀具限用 h6 鎢鋼刀具



ANWAY-ASR

Model No.	d	D	D1	L	L1	E	Weight (kg)
BT30 ASR04-075	4	10	15	75	44	22	0.55
ASR05-075	5	10	15	75	44	24	0.55
ASR06-075	6	14	19	75	47	26	0.55
ASR08-075	8	18	23	75	47	26	0.60
ASR10-075	10	22	27	75	47	32	0.60
ASR12-075	12	24	29	75	47	36	0.65
ASR16-075	16	28	33	75	48	38	0.70
BT40 ASR04-090	4	10	16	90	55	22	1.20
-120	4	10	19	120	85	22	1.30
ASR05-090	5	10	16	90	55	24	1.20
-120	5	10	19	120	85	24	1.30
ASR06-090	6	14	20	90	54	26	1.20
-120	6	14	23	120	84	26	1.30
ASR08-090	8	18	24	90	54	26	1.20
-120	8	18	27	120	84	26	1.30
ASR10-090	10	22	28	90	54	32	1.30
-120	10	22	31	120	84	32	1.45
ASR12-090	12	24	30	90	54	36	1.30
-120	12	24	33	120	84	36	1.50
ASR16-090	16	28	34	90	54	38	1.30
-120	16	28	37	120	84	38	1.55
ASR20-090	20	34	41	90	65	42	1.50
-120	20	34	42	120	84	42	1.75
ASR25-090	25	44	51	90	68	48	1.50
-120	25	44	54	120	90	48	1.80
ASR32-090	32	44	51	90	68	50	1.55
-120	32	44	54	120	90	50	1.85
BT50 ASR06-105	6	14	21	105	61	26	3.70
-160	6	14	35	160	113	26	3.90
ASR08-105	8	18	25	105	61	26	3.80
-160	8	18	30	160	113	26	4.00
ASR10-105	10	22	29	105	61	32	4.20
-160	10	22	34	160	113	32	4.50
ASR12-105	12	24	31	105	61	36	4.40
-160	12	24	36	160	113	36	4.80
ASR16-105	16	28	35	105	61	38	4.40
-160	16	28	40	160	113	38	4.90
ASR20-105	20	34	41	105	61	42	4.70
-160	20	34	45	160	113	42	5.20
ASR25-105	25	44	51	105	61	48	4.70
-160	25	44	56	160	113	48	5.30
ASR32-105	32	44	51	105	61	50	5.00
-160	32	44	56	160	113	50	5.60

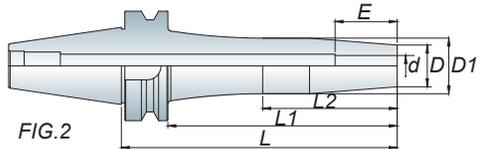
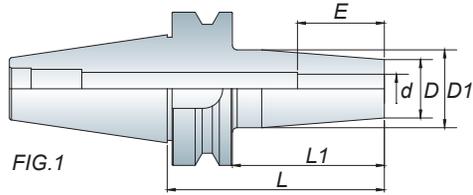
Unit: mm

Shrink Chuck

燒結式刀桿 -4.5°

ASR

BT / NT series

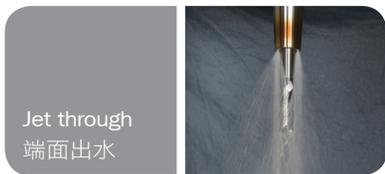
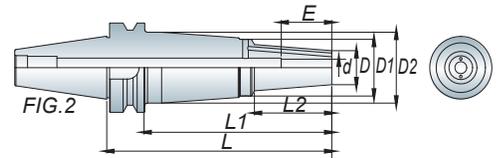
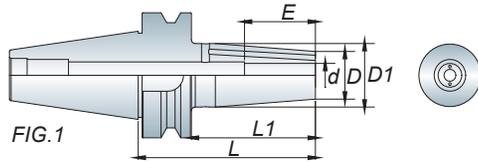


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- 刀具限用 h6 鎢鋼刀具



Model No.	FIG.	d	D	D1	L	L1	L2	E	Weight (kg)
BT30 ASR04-075	1	4	19	25	75	53	-	20	0.5
ASR06-075	1	6	21	27	75	53	-	24	0.6
ASR08-075	1	8	21	27	75	53	-	26	0.6
ASR10-075	1	10	24	32	75	53	-	30	0.6
ASR12-075	1	12	24	32	75	53	-	36	0.6
ASR16-075	1	16	27	34	75	53	-	45	0.6
ASR20-090	1	20	33	40.5	90	68	-	46	0.8
BT40 ASR04-090/120	1	4	19	25	90/120	63/93	-	20	1.1/1.3
ASR06-090/120	1	6	21	27	90/120	63/93	-	24	1.2/1.3
-160	2	6	21	27	160	133	78	24	1.6
ASR08-090/120	1	8	21	27	90/120	63/93	-	26	1.2/1.3
-160	2	8	21	27	160	133	78	26	1.5
ASR10-090/120	1	10	24	32	90/120	63/93	-	30	1.2/1.4
-160	2	10	24	32	160	133	78	30	1.7
ASR12-090/120	1	12	24	32	90/120	63/93	-	36	1.2/1.4
-160	2	12	24	32	160	133	78	36	1.6
ASR16-090/120	1	16	27	34	90/120	63/93	-	45	1.2/1.4
-160	2	16	27	34	160	133	78	45	1.7
ASR20-090/120	1	20	33	42	90/120	63/93	-	46	1.3/1.6
-160	1	20	33	42	160	133	-	46	2.0
ASR25-100/120	1	25	44	53	100/120	73/93	-	46	1.8/2.1
-160	1	25	44	53	160	133	-	46	2.8
ASR32-100/120	1	32	44	53	100/120	73/93	-	46	1.7/2.0
BT50 ASR06-100/130	1	6	21	27	100/130	62/92	-	24	3.9/4.0
-160/200	2	6	21	27	160/200	122/162	52/92	24	4.3/4.5
ASR08-100/130	1	8	21	27	100/130	62/92	-	26	3.8/4.0
-160/200	2	8	21	27	160/200	122/162	52/92	26	4.3/4.4
ASR10-100/130	1	10	24	32	100/130	62/92	-	30	3.9/4.0
-160/200	2	10	24	32	160/200	122/162	67/107	30	4.3/4.5
ASR12-100/130	1	12	24	32	100/130	62/92	-	36	3.9/4.0
-160/200	2	12	24	32	160/200	122/162	67/107	36	4.3/4.5
ASR16-100/130	1	16	27	34	100/130	62/92	-	45	3.9/4.1
-160/200	2	16	27	34	160/200	122/162	67/107	45	4.4/4.6
ASR20-100/130	1	20	33	42	100/130	62/92	-	46	4.0/4.3
-160/200	2	20	33	42	160/200	122/162	67/107	46	4.7/5.1
ASR25-100/130	1	25	44.3/44	53	100/130	62/92	-	46	4.3/4.8
-160/200	2	25	44	53	160/200	122/162	67/107	46	5.4/6.0
ASR32-100/130	1	32	44.3/44	53	100/130	62/92	-	46	4.2/4.6
-160/200	2	32	44	53	160/200	122/162	67/107	46	5.3/5.9

Unit: mm



Jet through
端面出水

- Heater specification
=> refer to P.39
- Tools are restricted
by material of h6
carbide tool.
- 刀桿加熱器規格請
參考 P.39
- 刀具限用 h6 鎢鋼
刀具

Model No.	FIG.	d	D	D1	D2	L	L1	L2	E	Weight (kg)
BT40 ASR04-090-CL	1	4	19	25	-	90	63	-	20	1.10
-130-CL	2	4	19	40	50	130	103	48.5	20	1.80
-160-CL	2	4	19	40	50	160	133	48.5	20	2.20
ASR06-090-CL	1	6	21	27	-	90	63	-	24	1.20
-130-CL	2	6	21	40	50	130	103	48.5	24	1.80
-160-CL	2	6	21	40	50	160	133	48.5	24	2.20
ASR08-090-CL	1	8	21	27	-	90	63	-	26	1.10
-130-CL	2	8	21	40	50	130	103	48.5	26	1.80
-160-CL	2	8	21	40	50	160	133	48.5	26	2.10
ASR10-090-CL	1	10	24	32	-	90	63	-	30	1.20
-130-CL	2	10	24	40	50	130	103	55	30	1.70
-160-CL	2	10	24	40	50	160	133	55	30	2.10
ASR12-090-CL	1	12	24	32	-	90	63	-	36	1.20
-130-CL	2	12	24	40	50	130	103	55	36	1.70
-160-CL	2	12	24	40	50	160	133	55	36	2.10
ASR16-090-CL	1	16	27	34	-	90	63	-	45	1.20
-130-CL	2	16	27	42	50	130	103	60.5	45	1.70
-160-CL	2	16	27	42	50	160	133	60.5	45	2.10
ASR20-090-CL	1	20	33	42	-	90	63	-	46	1.30
-130-CL	2	20	33	42	50	130	103	65.5	46	1.90
-160-CL	2	20	33	42	50	160	133	65.5	46	2.20
ASR25-100-CL	1	25	44	53	-	100	73	-	46	1.80
ASR32-100-CL	1	32	44	53	-	100	73	-	46	1.60
BT50 ASR06-100-CL	1	6	21	27	-	100	73	-	24	3.90
-130-CL	2	6	21	40	50	130	103	48.5	24	4.30
-160-CL	2	6	21	40	50	160	133	48.5	24	4.70
ASR08-100-CL	1	8	21	27	-	100	73	-	26	3.80
-130-CL	2	8	21	40	50	130	103	48.5	26	4.30
-160-CL	2	8	21	40	50	160	133	48.5	26	4.70
ASR10-100-CL	1	10	24	32	-	100	73	-	30	3.90
-130-CL	2	10	27	42	52	130	103	60.5	30	4.30
-160-CL	2	10	27	42	52	160	133	60.5	30	4.70
ASR12-100-CL	1	12	24	32	-	100	73	-	36	3.90
-130-CL	2	12	27	42	52	130	103	60.5	36	4.30
-160-CL	2	12	27	42	52	160	133	60.5	36	4.70
ASR16-100-CL	1	16	27	34	-	100	73	-	40	3.90
-130-CL	2	16	33	48	58	130	103	62.5	40	4.50
-160-CL	2	16	33	48	58	160	133	62.5	40	5.00
ASR20-100-CL	1	20	33	42	-	100	73	-	46	4.00
-130-CL	2	20	44	59	69	130	103	64.5	46	5.10
-160-CL	2	20	44	59	69	160	133	64.5	46	5.80
ASR25-100-CL	1	25	44.3	53	-	100	73	-	46	4.30
-130-CL	2	25	44	59	69	130	103	64.5	46	5.00
-160-CL	2	25	44	59	69	160	133	64.5	46	5.70
ASR32-100-CL	1	32	44.3	53	-	100	73	-	46	4.20

Unit: mm

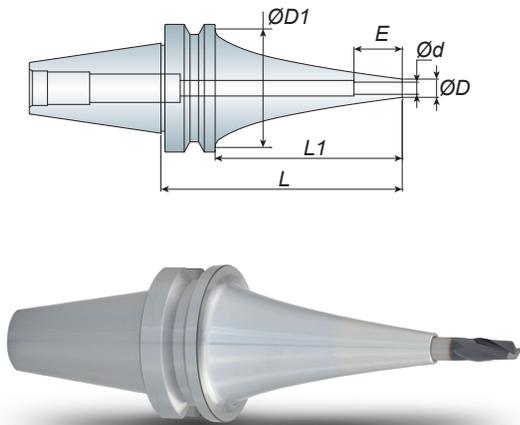
Curved Type

燒結式刀桿 - 曲線型

ASR

BT / NT

series



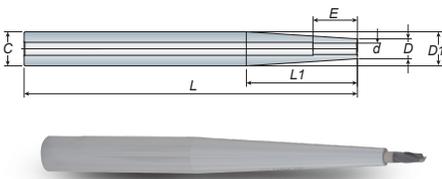
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- 刀具限用 h6 鎢鋼刀具

Model No.	d	D	D1	L	L1	E	Weight (kg)	
BT30 ASR04-090S/120S	4	7	34	90/120	68/98	12	2.70/6.50	
ASR06-090S/120S	6	9		90/120	68/98	18	2.30/5.50	
ASR08-090S	8	11		90	68	24	2.20	
ASR10-090S	10	13		90	68	30	2.10	
BT40 ASR04-090S/120S	4	7	53	90/120	63/93	12	1.00/1.30	
150S/180S	4	7		150/180	123/153	12	1.60/1.90	
ASR06-090S/120S	6	9		90/120	63/93	18	1.00/1.30	
150S/180S	6	9		150/180	123/153	18	1.60/1.90	
ASR08-090S/120S	8	11		90/120	63/93	24	1.05/1.30	
150S/180S	8	11		150/180	123/153	24	1.60/1.90	
ASR10-090S/120S	10	13		90/120	63/93	30	1.30/1.50	
150S/180S	10	13		150/180	123/153	30	1.70/1.95	
ASR12-090S/120S	12	15		90/120	63/93	30	1.30/1.50	
150S/180S	12	15		150/180	123/153	30	1.70/2.00	
BT50 ASR04-165S/200S	4	7		85	165/200	127	12	5.30/5.70
ASR06-165S/200S	6	9		85	165/200	127	18	5.20/5.60
ASR08-165S/200S	8	11	85	165/200	127	24	4.90/5.20	
ASR10-165S/200S	10	13	85	165/200	127	30	4.90/5.10	
ASR12-165S/200S	12	15	84	165/200	127	30	4.90/5.10	

Unit: mm

Straight shank

直柄燒結式刀桿



- Heater specification => refer to P.39
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- 刀具限用 h6 鎢鋼刀具

Model No.	C	d	D	D1	L	L1	E	Weight (kg)
C12 ASR04-120	12	4	7	11.6	120	40	16	0.20
ASR06-120	12	6	10		120	40	24	0.20
C16 ASR04-150	16	4	7	15.5	150	67	12	0.10
ASR06-150	16	6	9		150	70	18	0.10
ASR08-115	16	8	11		115	50	24	0.10
C20 ASR04-200	20	4	7	19.5	200	97	12	0.30
ASR06-175	20	6	9		175	105	18	0.30
ASR08-175	20	8	11		175	85	24	0.30
ASR10-150	20	10	13		150	70	30	0.20
ASR12-120	20	12	15		120	50	30	0.20
C25 ASR06-230	25	6	9	24.5	230	97	18	0.50
ASR08-230	25	8	11		230	97	24	0.60
ASR10-255	25	10	13		255	135	30	0.70
ASR12-230	25	12	15		230	110	30	0.60

Unit: mm