

BT / NT
series

DT
24 / 33

Drill Taper Set

旋臂鑽床攻牙組



DT24 / DT33 Drill Taper Set
Consists:

- Taper holder (body) x1pc
- DT24 / DT33 JTA6 + 13H-JT6 x 1 set
- Drill Sleeves x 2pcs
- Tap collets x 6pcs
- L type adjusting wrench x 1pc

DT24/DT33 旋臂鑽床攻牙組：

- 旋臂攻牙本體 x 1pc
- DT24 / DT33 JTA6 + 13H-JT6 x 1 set
- 鑽頭套筒 x 2pcs
- 絲攻筒夾 x 6pcs
- L 型調整扳手 x 1pc

STANDARD SET - 標準組

Model No.	Taper Holder	Standard Size	Weight (kg)
DT24 MTA2 - 10PCS/SET	DT24 MTA2 Holder	JTA6+13H-JT6	8.10
MTA3 - 10PCS/SET	MTA3 Holder	DT24-M4,M6,M8,M10	8.30
MTA4 - 10PCS/SET	MTA4 Holder	M12, M16	8.60
MTA5 - 10PCS/SET	MTA5 Holder	DT24-MT1,DT24-MT2	9.50
DT33 MTA3 - 10PCS/SET	DT33 MTA3 Holder	JTA6+13H-JT6	11.30
MTA4 - 10PCS/SET	MTA4 Holder	DT33-M8, M10,M12	11.70
MTA5 - 10PCS/SET	MTA5 Holder	M16,M20,M24 DT33-MT2,DT33-MT3	12.60

Unit: mm



- Optional: DT33 APU13
- 另有 DT33 APU13 可供選購

Taper Holder Sleeve

旋臂攻牙本體絲攻套筒

Model No.	Weight (kg)
DT24 MTA2 Holder	1.85
MTA3 Holder	1.95
MTA4 Holder	2.30
MTA5 Holder	3.20
DT33 MTA3 Holder	3.35
MTA4 Holder	3.65
MTA5 Holder	4.60

Unit: mm

Model No.	Weight (kg)
DT24-MT1	0.40
-MT2	0.40
-MT3	0.70
DT33-MT1	0.60
-MT2	0.70
-MT3	0.70
-MT4	0.70

Unit: mm

Tap Collet

絲攻筒夾

Model No.	Tap Collet	Weight (kg)
DT24	M4,M5,M6,M8,M10,M12,M14,M16,M18,M20,M22,M24 W3/16,W1/4,W5/16,W3/8,W7/16,W1/2,W5/8,W3/4,W7/8,W1 PT1/8,PT1/4,PT3/8,PT1/2	0.35
DT33	M6, M8,M10,M12,M14,M16,M18,M20,M22,M24,M27,M30,M32,M33,M34,M36 W1/4,W5/16,W3/8,W7/16,W1/2,W5/8,W3/4,W7/8,W1,W1-1/8,W1-1/4 PT1/8,PT1/4,PT3/8,PT1/2,PT3/4,PT1	0.60

Unit: mm

- DT24 / DT33 taper holder could be ordered with standard set or choice each size separately.
- The drill taper holder could be adjusted the torque with HIGH or LOW according to the tapped material.
- When ordering tap collet, please specify shank diameter (Ød) and square size (SQ/□).
- DT24 / DT33 攻牙組可選擇標準組整組訂購，也可依照需求分別購買
- DT24 / DT33 本體具有調整扭力功能，並可依照攻牙需求做扭力強 (H) 或弱 (L) 之調整
- 請於訂購時，確認絲攻筒夾之柄徑 (Ød) 和四角孔 (SQ/□)