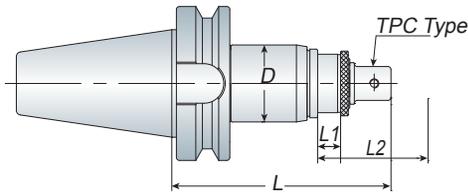


Tension & Compression Tap Holder

伸縮攻牙本體

TPM

BT / NT series



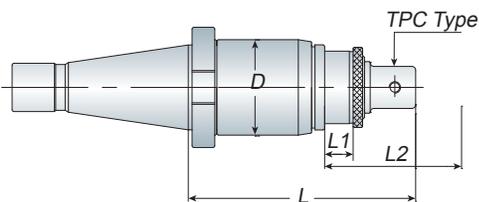
| Model No. | D | L | L1 | L2 | Tapping Range | Collet Type | Weight (kg) |
|-------------|----|-----|----|----|---------------|-------------|-------------|
| BT30 TPM316 | 50 | 140 | 10 | 20 | M3~M16 | TPC316 | 1.20 |
| BT40 TPM316 | 50 | 140 | 10 | 20 | M3~M16 | TPC316 | 1.70 |
| BT50 TPM316 | 50 | 150 | 10 | 20 | M3~M16 | TPC316 | 4.50 |
| BT30 TPM830 | 66 | 190 | 10 | 25 | M8~M30 | TPC830 | 2.30 |
| BT40 TPM830 | 66 | 180 | 10 | 25 | M8~M30 | TPC830 | 2.70 |
| BT50 TPM830 | 66 | 180 | 10 | 25 | M8~M30 | TPC830 | 4.80 |
| BT50 TPG830 | 75 | 265 | 10 | 80 | M8~M30 | TPC830 | 8.40 |

Unit: mm

- L1: Compression, L2: Tension
- Quick change: Push back on the holder sleeve, and the tap collet is removable easily.

Tension & Compression Tap Holder

伸縮攻牙本體



| Model No. | D | L | L1 | L2 | Tapping Range | Collet Type | Draw Bolt | Weight (kg) |
|-------------|----|-----|----|----|---------------|-------------|----------------------|-------------|
| NT30 TPM316 | 50 | 140 | 10 | 20 | M3~M16 | TPC316 | 1/2"-12 M12x1.75P | 1.30 |
| NT40 TPM316 | 50 | 130 | 10 | 20 | M3~M16 | TPC316 | 5/8"-11 M16x2.0P | 1.50 |
| NT50 TPM316 | 50 | 125 | 10 | 20 | M3~M16 | TPC316 | 1"-8 M24x3.0P | 3.40 |
| NT30 TPM830 | 66 | 175 | 10 | 25 | M8~M30 | TPC830 | 1/2"-12 M12x1.75P | 2.40 |
| NT40 TPM830 | 66 | 175 | 10 | 25 | M8~M30 | TPC830 | 5/8"-11 M16x2.0P | 2.70 |
| NT50 TPM830 | 66 | 150 | 10 | 25 | M8~M30 | TPC830 | 1"-8 M24x3.0P | 3.90 |
| NT50 TPG830 | 75 | 240 | 10 | 80 | M8~M30 | TPC830 | 1"-8 M24x3.0P | 7.40 |

Unit: mm

- L1: Compression, L2: Tension
- Quick change: Push back on the holder sleeve, and the tap collet is removable easily.
- When ordering, please specify the draw bolt with inch size or metric size.
- 請於訂購時，確認刀桿為英制或公制



P58-TPC Collet

BT / NT
series

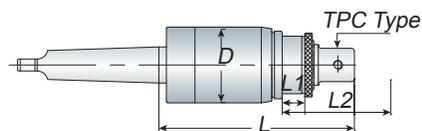
TPM

Morse Taper Shank

莫氏錐度伸縮攻牙本體



- L1: Compression, L2: Tension
- Quick change: Push back on the holder sleeve and the tap collet is removable easily.



| Model No. | D | L | L1 | L2 | Tapping Range | Collet Type | Weight (kg) |
|-------------|----|-----|----|----|---------------|-------------|-------------|
| MTA2 TPM316 | 50 | 130 | 10 | 20 | M3~M16 | TPC316 | 1.20 |
| MTA3 TPM316 | 50 | 130 | 10 | 20 | M3~M16 | TPC316 | 1.30 |
| MTA4 TPM316 | 50 | 130 | 10 | 20 | M3~M16 | TPC316 | 1.60 |
| MTA5 TPM316 | 50 | 130 | 10 | 20 | M3~M16 | TPC316 | 2.50 |
| MTA3 TPM830 | 66 | 160 | 10 | 25 | M8~M30 | TPC830 | 2.20 |
| MTA4 TPM830 | 66 | 160 | 10 | 25 | M8~M30 | TPC830 | 2.60 |
| MTA5 TPM830 | 66 | 160 | 10 | 25 | M8~M30 | TPC830 | 3.50 |

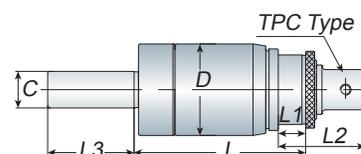
Unit: mm



- L1: Compression, L2: Tension
- Quick change: Push back on the holder sleeve and the tap collet is removable easily.

Straight Shank

直柄伸縮攻牙本體



| Model No. | C | D | L | L1 | L2 | L3 | Tapping Range | Collet Type | Weight (kg) |
|------------|----|----|-----|----|----|----|---------------|-------------|-------------|
| C20 TPM316 | 20 | 50 | 130 | 10 | 20 | 65 | M3~M16 | TPC316 | 1.20 |
| C25 TPM830 | 25 | 66 | 160 | 10 | 25 | 65 | M8~M30 | TPC830 | 2.10 |
| C32 TPM830 | 32 | 66 | 160 | 10 | 25 | 65 | M8~M30 | TPC830 | 2.40 |

Unit: mm

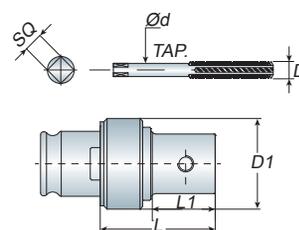
TPC



- When ordering, please advice shank diameter ($\varnothing d$) and square size (SQ/□). For more detail info about shank diameter ($\varnothing d$) and square size (SQ/□), please refer to P.58.
- 請於訂購時，確認絲攻筒夾的柄徑 ($\varnothing d$) 和四角孔 (SQ/□)。更多詳細資料，請參考 P.58

Tap Collet

扭力絲攻筒夾



- TPC tap collet have extended length (L1=100/150/200mm) to choice.
- TPC 絲攻筒夾另有加長型 (L1=100/150/200mm) 規格可供選購

| Model No. | Tap Diameter (D) | D1 | L1 | L | Holder Type | Weight (kg) |
|-----------|--|----|----|----|-------------|-------------|
| TPC316 | M3,M4,M5,M6,M8 M10,M12,M14,M16, W1/4,W1/8,W3/8, W3/16,W5/16,W7/16 | 33 | 27 | 47 | TPM316 | 0.25 |
| TPC316 | W1/2,W5/8, PT1/8,PT1/4 | 33 | 27 | 47 | TPM316 | 0.25 |
| TPC830 | M8,M10,M12,M14 M16,W5/16,W3/4 W7/16,W1/2,W5/8 | 51 | 43 | 62 | TPM830 | 0.60 |
| TPC830 | M18,M20,M22,M24, M27,M30,W3/4,W7/8, W1,PT1/8,PT3/8,PT1/4 ,PT1/2,PT5/8,PT3/4 | 51 | 43 | 62 | TPM830 | 0.60 |

Unit: mm