

BT / NT
series

ADS



Fig.1

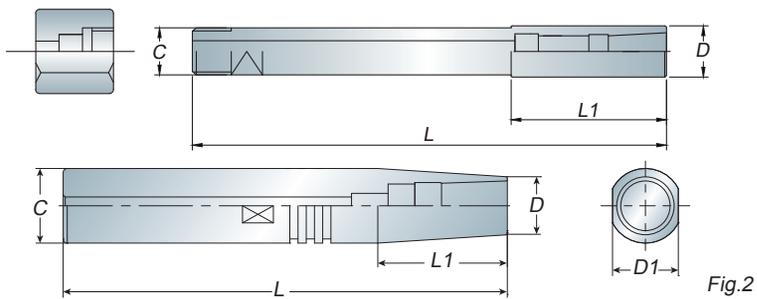


Fig.2

- Wrench is attached for each ADS tool holder.
- 每支 ADS 刀桿均附 1 支扳手

Straight Shank

直柄後拉式夾頭刀桿



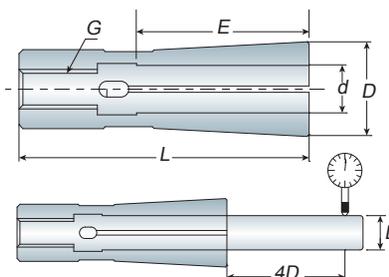
Model No.	FIG.	Clamping Range	C	D	D1	L1	L	Weight (kg)
C12 ADS06-120	1	2~6	12	13	10	40	120	0.20
-150	1	2~6	12	13	10	40	150	0.20
C16 ADS06-150	2	2~6	16	13	14	38	150	0.20
-200	2	2~6	16	13	14	38	200	0.25
C20 ADS06-150	2	2~6	20	13	17	70	150	0.30
-200	2	2~6	20	13	17	70	200	0.40
ADS08-150	2	3~8	20	16	17	50	150	0.30
-200	2	3~8	20	16	17	100	200	0.40
ADS10-200	2	3~10	20	19	17	50	200	0.50
C25 ADS08-150	2	3~8	25	16	22	50	150	0.45
-200	2	3~8	25	16	22	100	200	0.60
ADS12-200	2	3~12	25	24	22	50	200	0.80
-250	2	3~12	25	24	22	50	250	1.05

Unit: mm



Collet

後拉筒夾



筒夾等級 Collet Grade	跳動精度 / Runout - Max μ 4 倍直徑前 - 4xD
A 級	$\leq 10\mu$
AA 級	$\leq 5\mu$

- When ordering, please specify the collet grade with A or AA. For example: ADS12-08AA
- 請於訂購時註明 A 級或 AA 級，例 ADS12-08AA
- ADS06 has other size for choice. Ex.1, 1.1, 1.2, 1.3, 1.4 . . . 5.9, 6.0
- Also has inch size for "d" could be produced by order
- ADS06 另有尺寸 1, 1.1, 1.2, 1.3, 1.4 . . . 5.9, 6.0 可供選擇
- d 尺寸另有英制規格可接受訂單生產

Model No.	d	D	L	E	G	Weight (kg)	Model No.	d	D	L	E	G	Weight (kg)
ADS06-02	2						ADS12-03	3					
ADS06-03	3						ADS12-3.175	3.175					
ADS06-3.175	3.175	9.6	36	22	M5x0.8P	0.01	ADS12-04	4					
ADS06-04	4						ADS12-05	5					
ADS06-05	5						ADS12-06	6					
ADS06-06	6						ADS12-07	7	18	61	41	M8x1.25P	0.07
ADS08-03	3						ADS12-08	8					
ADS08-3.175	3.175						ADS12-09	9					
ADS08-04	4						ADS12-10	10					
ADS08-05	5	12	37	22	M5x0.8P	0.02	ADS12-11	11					
ADS08-06	6						ADS12-12	12					
ADS08-07	7						ADS16-05	5					
ADS08-08	8						ADS16-06	6					
ADS10-03	3						ADS16-07	7					
ADS10-04	4						ADS16-08	8					
ADS10-05	5						ADS16-09	9					
ADS10-06	6	15	45	27	M6x1.0P	0.05	ADS16-10	10	24	63	45	M8x1.25P	0.13
ADS10-07	7						ADS16-11	11					
ADS10-08	8						ADS16-12	12					
ADS10-09	9						ADS16-13	13					
ADS10-10	10						ADS16-14	14					
							ADS16-15	15					
							ADS16-16	16					

Unit: mm

Unit: mm