

Model No.	Clamping Range (d)	D	L1	L	Weight (kg)
BT30 ASK06-060	2~6	19.05	38	60	0.60
-090	2~6	19.05	68	90	0.60
ASK10-070	2~10	27	48	70	0.70
-090	2~10	27	68	90	0.80
ASK13-060	3~13	33	38	60	1.00
-075	3~13	33	53	75	1.10
-090	3~13	33	68	90	1.10
ASK16-060	3~16	40	38	60	0.70
-090	3~16	40	68	90	0.90
-120	3~16	40	98	120	1.10
ASK20-060	4~20	48	38	60	0.80
ASK25-085	6~25.4	54	63	85	1.20
BT40 ASK06-060	2~6	19.05	33	60	1.10
-090	2~6	19.05	63	90	1.30
-120	2~6	19.05	93	120	1.50
ASK10-060	2~10	27	33	60	1.20
-080	2~10	27	53	80	1.30
-090	2~10	27	63	90	1.35
-100	2~10	27	73	100	1.40
-120	2~10	27	93	120	1.50
-150	2~10	27	123	150	1.60
ASK13-060	3~13	33	33	60	1.20
-080	3~13	33	53	80	1.30
-090	3~13	33	63	90	1.40
-100	3~13	33	73	100	1.50
-120	3~13	33	93	120	1.60
-150	3~13	33	123	150	1.80
ASK16-060	3~16	40	33	60	1.30
-080	3~16	40	53	80	1.50
-090	3~16	40	63	90	1.55
-100	3~16	40	73	100	1.60
-120	3~16	40	93	120	1.90
-150	3~16	40	123	150	2.10
ASK20-060	4~20	48	33	60	1.30
-090	4~20	48	63	90	1.80
-120	4~20	48	93	120	2.40
ASK25-070	6~25.4	54	43	70	1.50
-090	6~25.4	54	63	90	1.90
-120	6~25.4	54	93	120	2.20

Unit: mm



Through tools must use integer collet and coolant nut together. (refer to P.25)

需搭配使用整數筒夾及止水螺帽才有刀尖出水效果 (請參考 P.25)

## Features

- ASK tooling systems are suitable for high speed and high precision cutting.
- Special nut design provides better cutting condition and reducing cutting vibration.
- ASK collet can be achieve the best cutting condition when using AA grade.
- Wrench and Stop Screw must be ordered separately.
- Balancing: 30,000 r.p.m G2.5
- ASK 系列適用於高轉速、高精密切削加工，切削效果佳
- 螺帽獨特設計可降低高轉速切削時的風阻及噪音並提升工作效能
- 欲達到切削效果佳，可搭配使用 AA 級筒夾
- ASK 扳手及止付螺絲為另購品
- 動平衡：30,000 r.p.m G2.5



# High Speed Collet Chuck

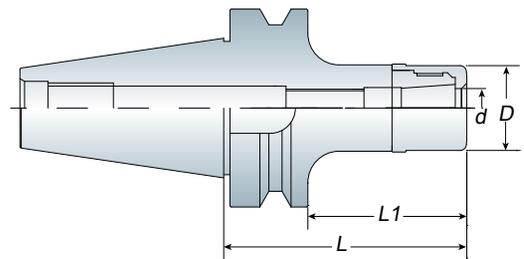
高轉速精密筒夾本體

ASK

BT / NT  
series

Model No.	Clamping Range (d)	D	L1	L	Weight (kg)
BT50 ASK06-100	2~6	19.05	62	100	3.90
ASK10-100	2~10	27	62	100	4.00
-130	2~10	27	92	130	4.10
-150	2~10	27	112	150	4.20
ASK13-100	3~13	33	62	100	4.50
-130	3~13	33	92	130	4.70
-150	3~13	33	112	150	4.90
ASK16-100	3~16	40	62	100	4.20
-130	3~16	40	92	130	4.50
-150	3~16	40	112	150	5.00
ASK20-105	4~20	48	67	105	4.60
-135	4~20	48	97	135	5.00
-165	4~20	48	127	165	5.60
ASK25-100	6~25.4	54	62	100	4.50
-130	6~25.4	54	92	130	5.00
-150	6~25.4	54	112	150	5.30

Unit: mm

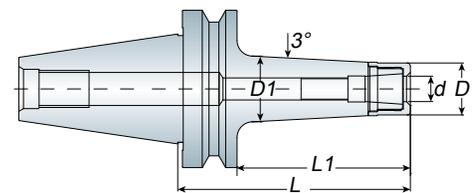


## High Speed Collet Chuck - Rigidity Type

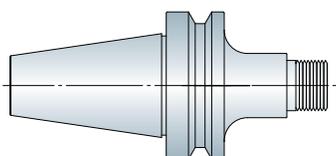
高轉速精密筒夾本體 - 高剛性型

Model No.	Clamping Range (d)	D	D1	L1	L	Weight (kg)
BT40 ASK06-150T	2~6	19.05	29	123	150	1.50
ASK10-150T	2~10	27	36	123	150	1.60
ASK13-150T	3~13	33	43	123	150	1.80
ASK16-150T	3~16	40	49	123	150	1.90
BT50 ASK06-150T	2~6	19.05	28	112	150	4.00
ASK10-150T	2~10	27	35	112	150	4.60
-200T	2~10	27	40	162	200	4.80
ASK13-150T	3~13	33	42	112	150	4.90
-200T	3~13	33	47	162	200	5.20
ASK16-150T	3~16	40	47	112	150	5.10
-200T	3~16	40	53	162	200	5.50

Unit: mm



- ASK-T tooling system is designed by taper type and suitable for high speed, high precision and reducing cutting vibration.
- Wrench and Stop Screw must be ordered separately.
- Balancing: 30,000 r.p.m G2.5
- ASK-T 系列為錐度柄之設計，適用於高轉速、高精密切削加工，切削剛性效果佳
- ASK 扳手及止付螺絲為另購品
- 動平衡：30,000 r.p.m G2.5



Tool Holder 刀桿



Collet 筒夾



Standard nut  
標準型螺帽



Coolant nut  
止水型螺帽

- Coolant Nut: refer to P.28
- 出水螺帽請參考 P.28

